

Ecophon FocusTM A

Ecophon Focus™ A has an exposed grid system with easily demountable tiles. For applications where a robust suspended ceiling system is required. Improves absorption in the low frequency range, Ecophon Extra Bass can be installed on top of the suspended ceiling.



SYSTEM RANGE



Size, mm	600x600	1200x600	1200x1200	XL 1600x600	XL 1800x600	XL 2000x600	XL 2400x600
Connect T15	•	•	•				
Connect T24	•	•	•	•	•	•	•
T24	•	•	•				
Thickness	20	20	20	20	20	20	20
Inst. Diagr.	M01, M399	M01, M399	M01	M16, M46	M16, M46	M16, M46	M16, M46

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Focus A system



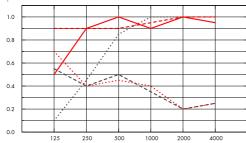


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $lpha_{\scriptscriptstyle D}$, Practical sound absorption coefficient



- Focus A 20 mm, 50 mm o.d.s.
- Focus A 20 mm, 200 mm o.d.s.
- --- Focus A 20 mm + Extra Bass 50 mm, 200 mm
- --- Focus A gamma 20 mm, 200 mm o.d.s.
- ···· Focus A gamma 20 mm + Extra Bass 50 mm, 200 mm o.d.s.

o.d.s = overall depth of system Frequency Hz

	THK adams	o.d.s. mm		α _p , Prac	tical sound	d absorption	coefficient		$\alpha_{\scriptscriptstyle \sf W}$	Sound absorption class
	mm	O.G.S. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		Sound absorption class
-	20	50	0.10	0.45	0.85	1.00	1.00	1.00	0.75	С
-	20	200	0.50	0.90	1.00	0.90	1.00	0.95	1.00	А
+ Extra Bass,	70	200	0.90	0.90	0.90	0.95	1.00	1.00	0.95	А
gamma	20	200	0.55	0.40	0.50	0.35	0.20	0.25	0.30	D
gamma + Extra Bass	<i>7</i> 0	200	0.70	0.40	0.45	0.40	0.20	0.25	0.30	D

	THK mm	o.d.s. mm	NRC	SAA
-	20	50	0.85	0.83
-	20	200	0.95	0.93
+ Extra Bass,	<i>7</i> 0	200	0.93	0.93
gamma	20	200	0.35	0.36
gamma + Extra Bass	<i>7</i> 0	200	0.35	0.37
-	20	400	0.85	0.88

THK	AC(1.5)	D _{nfw}	CAC dB
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	190	20	21

Ecophon Focus™ A, 2022-12-22 © Ecophon Group



Indoor Air Quality

Certificate / Label	Standard	Plant
Eurofins Indoor Air Comfort®	IAC	IAC Gold
French VOC	А	A+
Finnish M I	•	•









Environmental Footprint

	kg CO2 equiv/m²
Focus A	2,6
Focus A/Plant	1,81

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804



Fire safety

Country	Standard	Class
Europe	EN 13501-1	A2-s1,d0

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.



Humidity Resistance

Product	
Standard	Class C, RH 95% and 30°C
Plant	Class A, RH 70% and 25°C

According to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are easily demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



System weight

The weight of the system (including suspension grid) should be approximately 3 kg/m².



Mechanical properties

See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.

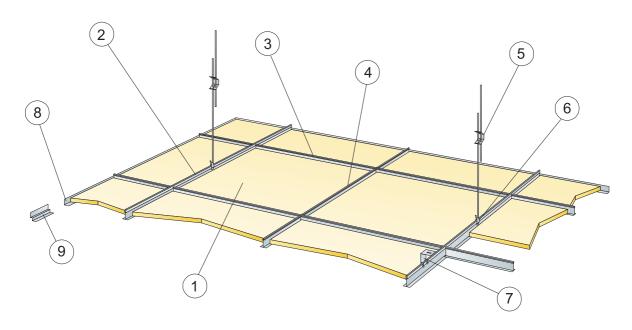
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CE



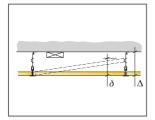
Ecophon ceiling systems are CE marked according to the European harmonized standard EN 13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

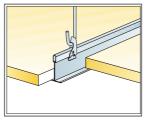
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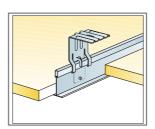
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm	Size, mm	
	600x600	1200×600	1200×1200
Focus A	2,8/m²	1,4/m²	0,7/m²
Connect T24 or T15 Main runner, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Main runner and wall).	0,9m/m²	0,9m/m²	0,9m/m²
3 Connect T24 or T15 Cross tee, L=1200 mm, installed at 600 mm centres	1,7m/m²	1,7m/m²	0,9m/m²
Connect T24 or T15 Cross tee, L=600 mm	0,9m/m²	-	-
5 Connect Adjustable hanger, installed at 1 200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²	0,7/m²
Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²	0,7/m²
For direct installation: Connect Direct Bracket, installed at 1200 mm centres	0,7/m²	0,7/m²	0,7/m²
3 Connect Angle trim, fixed at 300 mm centres	as required	as required	as required
P Connect Shadow-line trim, fixed at 300 mm centres	as required	as required	as required
Δ Min. overall depth of system, with adjustable hanger: 100 mm, with direct bracket: 50 mm	-		-
δ Min. demounting depth: 120 mm (130 mm with 1200x1200)	-		-
For luminaire integration in panels use Connect Bridging	-		-
When using panels in format 1200x1200 mm and XL-format in combination with T15 grid, secure grid with wall brackets	-	-	





Suspension with adjustable hanger and clip

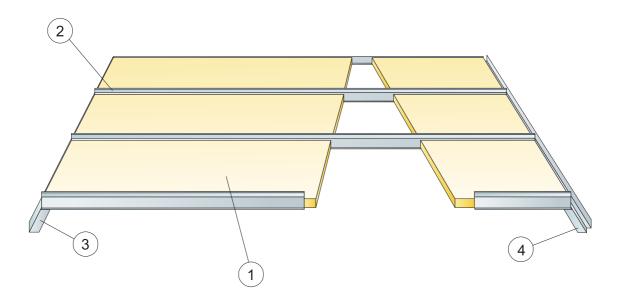


Suspension with direct bracket

50	
50	160
50	160
50	160

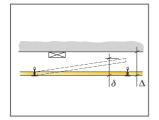
Live load/load bearing capacity

© Ecophon Group



QUANTITY SPECIFICATION (EXCL. WASTAGE)

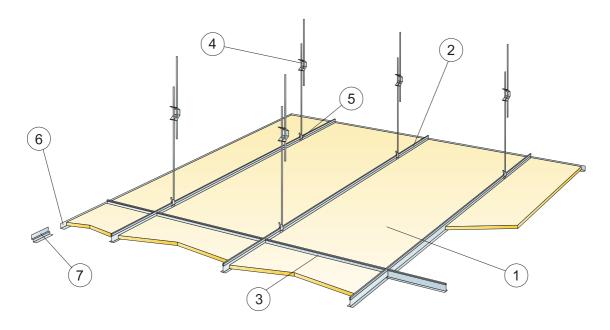
		Size, mm	Size, mm		
		1600×600	1800×600	2000×600	2400×600
1	Focus A XL	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2	Connect T24 Corridor profile, installed at 600 mm centres	1,05/m²	0,95/m²	0,85/m²	0,7/m²
	Connect Angle trim, fixed at 200 mm centres	as required	as required	as required	as required
	Connect Shadow-line trim, fixed at 200 mm centres	as required	as required	as required	as required
	Δ Min. overall depth of system: 40 mm	-	-	-	-
	δ Min. demounting depth: 65 mm	-	-	-	-



Size, mm	Max live load (N)	Min load bearing capacity (N)
1600x600x20	40	=
1800x600x20	20	-
2000x600x20	10	-
2400x600x20	0	9

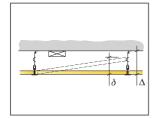
Live load/load bearing capacity

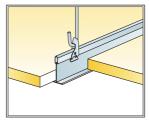
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QUANTITY SPECIFICATION (EXCL. WASTAGE)

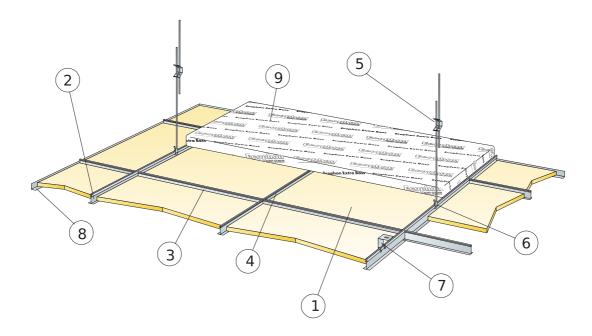
	Size, mm			
	1600×600	1800×600	2000×600	2400×600
Focus A XL	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2 Connect T24 Main runner, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
3 Connect T24 Cross tee, L=600 mm	0,65m/m²	0,6m/m²	0,5m/m ²	0,45m/m²
4 Connect Adjustable hanger, installed at 1500 mm centres (max. distance from wall 450 mm)	1,1/m²	1,1/m²	1,1/m²	1,1/m²
5 Connect Hanger clip	1,1/m²	1,1/m²	1,1/m²	1,1/m²
Connect Angle trim, fixed at 300 mm centres	as required	as required	as required	as required
7 Connect Shadow-line trim, fixed at 300 mm centres	as required	as required	as required	as required
Δ Min. overall depth of system: 100 mm	-	-	-	-
δ Min. demounting depth: 100 mm	-			





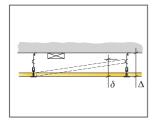
Suspension with adjustable hanger and clip

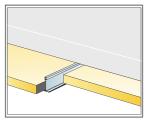
Size, mm	Max live load (N)	Min load bearing capacity (N)
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160



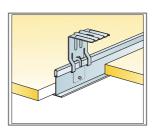
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm	
	600×600	1200×600
1 Focus A	2,8/m²	1,4/m²
2 Connect T24 Main runner black, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Mair runner and wall).	n 0,9m/m²	0,9m/m²
Connect T24 Cross tee black, L=1200 mm, installed at 600 mm centres	1,7m/m²	1,7m/m²
Connect T24 Cross tee black, L=600 mm	0,9m/m²	-
Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²
Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²
For direct installation: Connect Direct Bracket, installed at 1 200 mm centres	0,7/m²	0,7/m²
Connect Angle trim black, fixed at 300 mm centres	as required	as required
Extra Bass (1200x600x50 mm)	0,7/m²	0,7/m²
Δ Min. overall depth of system; Focus A: 50 mm (Direct bracket). Focus A/with Extra bass: 100 mm.	-	-
δ Min. demounting depth: Focus A: 130 mm, Focus A/with Extra bass: 170 mm		









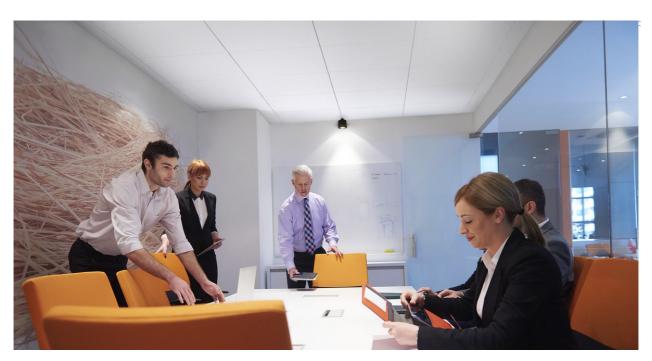
Fixing with direct bracket

Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160



Ecophon FocusTM B

Ecophon Focus™ B are bonded edge-to-edge directly to the soffit surface, creating a ceiling with a smooth appearance. The bevelled edge creates a narrow groove between each tile. For applications where the minimum possible overall depth of system is required.

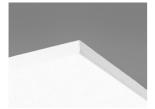


SYSTEM RANGE



Size, mm	600x600
Direct	•
Thickness	20
Inst. Diagr.	M03

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Focus B tile

Section of Focus B system

Focus B system

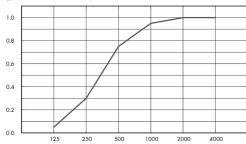


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $lpha_{\scriptscriptstyle D}$, Practical sound absorption coefficient



Focus B 20 mm, 23 mm o.d.s.o.d.s = overall depth of system

Frequency Hz

THK mm	o.d.s. mm		α _{p′} Pr	actical sound	d absorption c	coefficient		α _w	Sound absorption class
	O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		Sound absorption class
20	23	0.05	0.30	0.75	0.95	1.00	1.00	0.60	С

THK mm	o.d.s. mm	NRC	SAA
20	23	0.75	0.76



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	Α
Finnish M1	•









Environmental Footprint

	kg CO2 equiv/m²
Focus B	4,10

Life-cycle stages A1 to C4 from EPD, in conformity with ISO $14025 \ / \ EN \ 15804$



Circularity

Minimum post-consumer recycled content	56%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combustible according to LTV 130-1162.

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Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample \$ 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. Rendered surfaces must have sufficient strength to be able to carry the load imposed by the tiles. If doubts, test gluing should be carried out. The surface should always be dry and clean. For best result the surface should be even.



System weight

The weight of the system should be approximately 2.5 kg/m^2



Mechanical properties

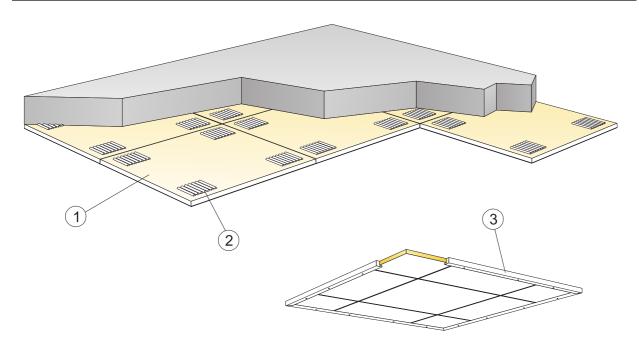
Additional live load has to be fixed to the soffit.



CE

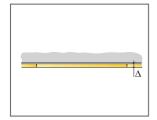
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

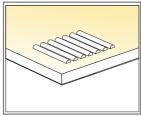
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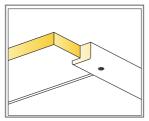
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm
		600×600
1	Focus B	2,8/m²
2	Connect Absorber glue [0,25 /m² - 0,4 /m² depending on installation conditions] [10 Litres]	as required
	Use Connect Notched spatula to apply the glue.	-
3	When installing floating ceilings: Connect Wood trim, L=2500, fixed at 500 mm centres	as required
	Δ Min. overall depth of system: 23 mm	-
	δ Min. demounting depth: The system is non-demountable	-
	Cut visible edges should be painted	-









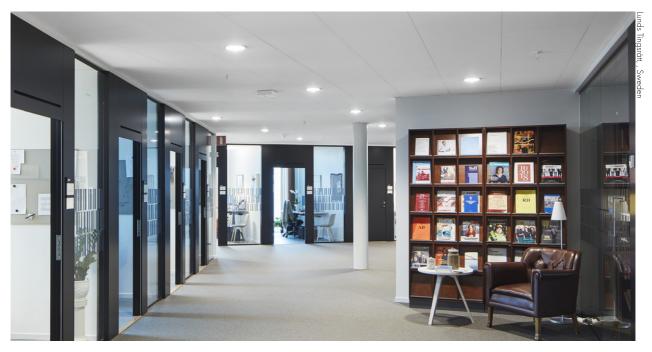
Wood trim for floating installation





Ecophon FocusTM Ds

Ecophon Focus™ Ds has a concealed grid and symmetrical bevelled edge with an even appearance. Increases assembly ease and integration of light fittings and ventilation. For applications where a suspended ceiling with a concealed grid is required, but individual tiles must be easily demountable.



SYSTEM RANGE



Size, mm	600x600	1200x600	1200×1200	XL 1600x600	XL 1800x600	XL 2000x600	XL 2400x600
T24	•	•	•	•	•	•	•
Thickness	20	20	20	20	20	20	20
Inst. Diagr.	M206, M208, M394, M400	M206, M208, M394, M400	M207	M206, M208, M238	M206, M208, M238	M206, M208, M238	M206, M208, M238

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Section of Focus Ds system with Connect T24 main runner HD



Focus Ds system



The individual tiles are easily demountable

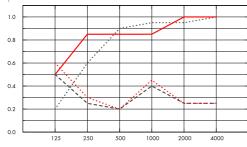


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $lpha_{\scriptscriptstyle D^{\prime}}$ Practical sound absorption coefficient



- ···· Focus Ds 20 mm, 65 mm o.d.s.
- Focus Ds 20 mm, 200 mm o.d.s.
- --- Focus Ds gamma 20 mm, 200 mm o.d.s.
- ····Focus Ds gamma 20 mm + Extra Bass 50 mm, 200 mm o.d.s.

o.d.s = overall depth of system

Frequency Hz

	THK	o.d.s. mm	$lpha_{ m p}$, Practical sound absorption coefficient					$\alpha_{_{\!\scriptscriptstyle{ m W}}}$	Sound absorption class	
	mm	O.G.S. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		30011a absorption class
-	20	65	0.20	0.60	0.90	0.95	0.95	1.00	0.90	А
-	20	200	0.50	0.85	0.85	0.85	1.00	1.00	0.90	А
gamma	20	200	0.50	0.25	0.20	0.40	0.25	0.25	0.25	Е
gamma + Extra Bass	70	200	0.60	0.30	0.20	0.45	0.25	0.25	0.25	Е

	THK mm	o.d.s. mm	NRC	SAA
-	20	65	0.90	0.89
gamma	20	200	0.30	0.28
gamma + Extra Bass	<i>7</i> 0	200	0.30	0.29
-	20	400	0.80	0.82

THK	AC(1.5)	D _{nfw}	CAC dB
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	180	24	25



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M 1	•







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Environmental Footprint

	kg CO2 equiv/m²
Focus Ds	4,60

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804



Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as
Europe	EN 13501-1	A2-s1.d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles in size 600x600 and 1200x600 are easliy demountable. The tiles in size 1200x1200 and XL sizes are demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. The systems are not recommended for small rooms (approximately 2x2 m2). Ceilings with a large amount of integrations require careful planning, design and installation.



System weight

The weight of the system (including suspension grid) should be approximately 3-4 kg/m².



Mechanical properties

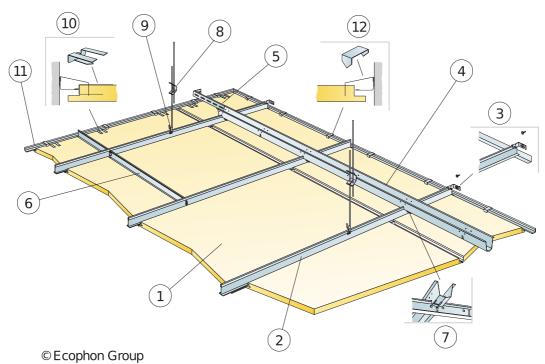
See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



CE

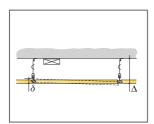
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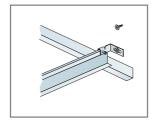


QUANTITY SPECIFICATION (EXCL. WASTAGE)

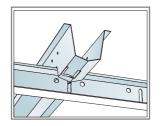
		Size, mm					
		600×600	1200×600	1600×600	1800×600	2000×600	2400×600
1	Focus Ds	2,8/m²	1,4/m²	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2	Connect T24 Main Runner HD, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
3	Connect Wall Bracket for T-profiles	1/suspended ro	w of Main runner				
4	Connect Space Bar, installed at 1500 mm centres (max. distance from wall 300 mm)	0,7m/m²	0,7m/m²	0,7m/m²	0,7m/m²	0,7m/m²	0,7m/m²
5	Connect Wall Bracket, L=700 mm, for Connect Space Bar	1/row of Space	e bar				
6	Connect T24 Cross Tee, L=600 mm	2/row of Main	runner				
7	Connect Space Bar Winch, installed one per joint Connect Main Runner/Connect Space Bar	1,4/m²	1,4/m²	1,4/m²	1,4/m²	1,4/m²	1,4/m²
8	Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²	0,7/m²	0,7/m²	0,7/m²	0,7/m²
9	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²	0,7/m²	0,7/m²	0,7/m²	0,7/m²
10	Connect Support clip DG20	1pc/300-400 r	mm on every cut perim	eter tile with only 1 su	pporting edge		
11	Connect Angle trim 15/22, fixed at 300 mm centres	as required	as required	as required	as required	as required	as required
12	Connect Perimeter tile clip	1/300-400mm	on any cut edge				
	Δ Min. overall depth of system: 115 mm	-					-
	δ Min. demounting depth: 30 mm	-		-	-	-	-
	For luminaire integration in panels use Connect Bridging		-				



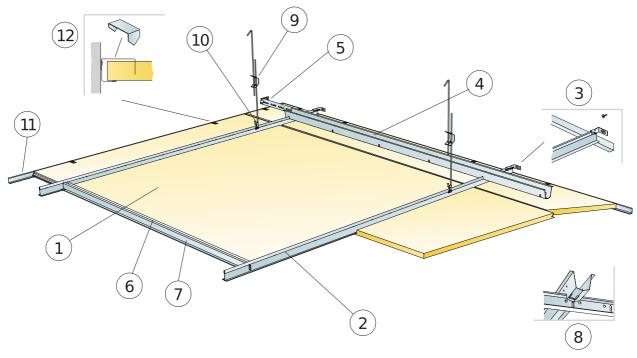




Secured Main runner at wall with Connect Wall bracket

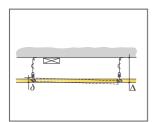


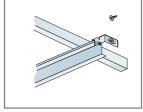
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160

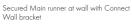


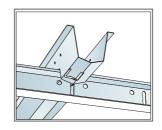
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm
		1200×1200
1	Focus Ds	0,7/m²
2	Connect T24 Main runner HD, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Mair wall).	runner and 0,9 m/m²
3	Connect Wall Bracket for T-profiles	1/suspended row of Main runner
4	Connect Space Bar, installed at 1500 mm centres (max. distance from wall 300 mm)	0,7m/m²
5	Connect Wall Bracket, L=700 mm, for Connect Space Bar	1/row of Space bar
6	Connect Edge stiffener	1,4/m²
7	Connect T24 Cross tee, L=1200 mm	2/row of Main runner
8	Connect Space Bar Winch, installed one per joint Connect Main Runner/Connect Space Bar	0,7/m²
9	Connect Adjustable Hanger, installed at 1 200 mm centres (max. distance from wall 600 mm)	0,7/m²
10	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²
11	Connect Angle trim 15/22, fixed at 300 mm centres	as required
12	Connect Perimeter tile clip	1/300-400mm on any cut edge
	Δ Min. overall depth of system: 115 mm	
	δ Min. demounting depth: 50 mm	
	For luminaire integration in panels use Connect Bridging	

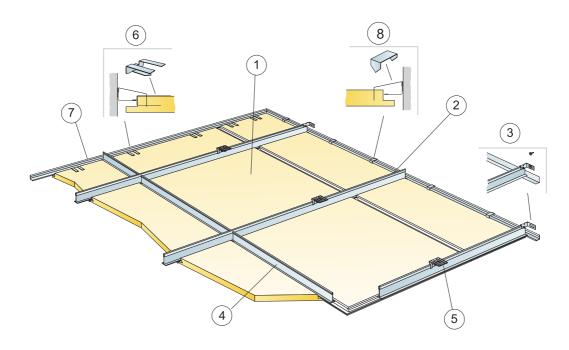






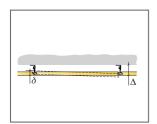


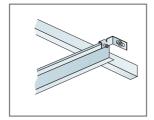
Size, mm Max live Min load bearing load (N) capacity (N)
1200x1200x20 50 160



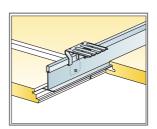
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm					
	600×600	1200×600	1600×600	1800×600	2000×600	2400×600
Focus Ds	2,8/m²	1,4/m²	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2 Connect T24 Main Runner HD, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
Connect Wall Bracket for T-profiles	1/suspended ro	w of Main runner				
4 Connect T24 Cross Tee, L=600	2/row of Main	runner				
5 Connect Direct bracket, installed at 1500 mm centres	1,1/m²	1,1/m²	1,1/m²	1,1/m²	1,1/m²	1,1/m²
Connect Support clip DG20	1/300-400mm	on any cut edge				
Connect Angle trim 15/22, fixed at 300 mm centres	as required	as required	as required	as required	as required	as required
Connect Perimeter tile clip can be used if sufficent space is available.	1pc/300-400 r	nm on every cut perim	eter tile with only 1 su	pporting edge		
Δ Min. overall depth of system: 65 mm	-	-	-	-	-	-
δ Min. demounting depth: 30 mm	-	-	-	-		-
For luminaire integration in panels use Connect Bridging	-	-	-	-	-	



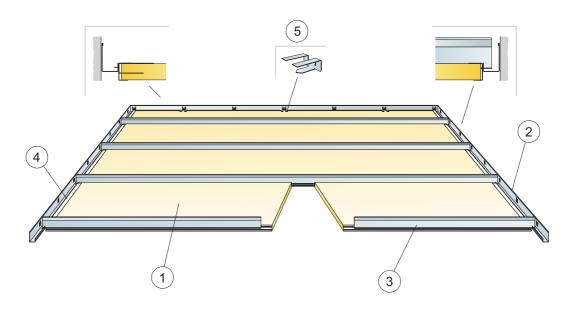


Secured Main runner at wall with Connect Wall bracket



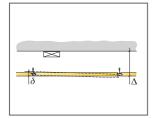
Suspension with direct fix bracket

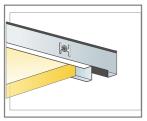
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160



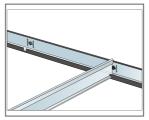
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	Size, mm		
		1600×600	1800×600	2000×600	2400×600
1	Focus Ds XL	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2	Connect Modular Wall trim	as required	as required	as required	as required
3	Connect T24 Corridor profile	1,05/m²	0,95/m²	0,85/m²	0,7/m²
1	Connect Cover trim Ds	2/tile plus end til	es		
5	Connect Support clip Dg 20 0547	1pc/300-400 m	1 pc/300-400 mm on every cut perimeter tile with only 1 supporting edge		
	Δ Min. overall depth of system: 55 mm		-	-	-
	δ Min. demounting depth: 30 mm		-		-





Tile and Connect Cover trim Ds

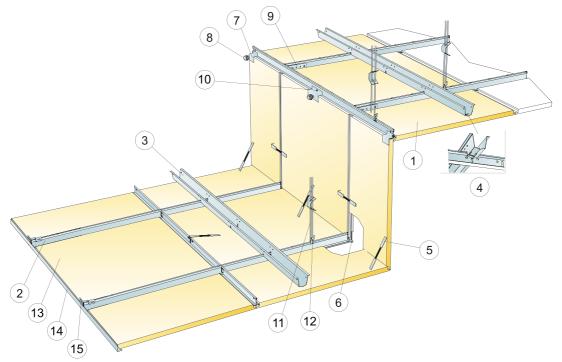


Corridor profile positioned by Modular wall trim

Size, mm	Max live load (N)	Min load bearing capacity (N)
1600x600x20	40	-
1800x600x20	20	-
2000x600x20	10	-
2400x600x20	0	-

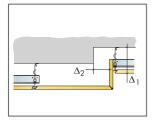
Live load/load bearing capacity

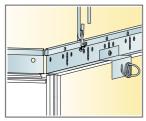
© Ecophon Group



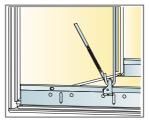
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	
		600×600	1200×600
1	Focus Ds	2,8/m²	1,4/m²
2	Connect T24 Main Runner HD, installed at 600 mm centres	1,7m/m²	1,7m/m²
3	Connect Space bar, installed at 1500 mm centres (max. distance from Vertical tile 450 mm)	0,7m/m²	0,7m/m²
4	Connect Space Bar Winch, installed one per joint Connect Main Runner/Connect Space Bar	1,4/m²	1,4/m²
5	Connect Hook	3/panel	3/panel
6	Connect Level Clip Ds (included in Level change Ds kit)	1/panel	1/panel
7	Connect level clip Ds (included in Level change Ds kit)	1/panel	1/panel
8	Connect Spiral anchor	1/panel	1/panel
9	Connect L-coupling	1/row of Main	runner HD
10	Connect Installation screw BR (2000 pcs)	as required	as required
11	Connect Adjustable hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²
12	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²
13	Focus Ds Perimeter tile L=300-600	as required	as required
14	Connect Wall Bracket for T-profiles	1/suspended ro	w of Main runner
15	Connect Angle trim 15/22, fixed at 300 mm centres	as required	as required
	Δ Min. overall depth of system: 150 mm from upper level		-
	δ Min. demounting depth: Individual ceiling tiles are non-demountable		-
	Dimension: c=600 mm, h<530 mm		-





Upper level connection to Main runner HD

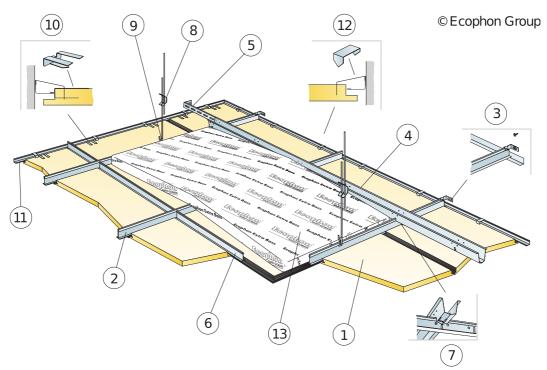


Lower level connection fixed with Hook

Size, mm 600x600x20	Max live load (N)	Min load bearing capacity (N) 160
1200x600x20	0	160
1200x000x20	0	100

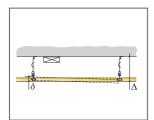
Live load/load bearing capacity

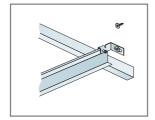
© Ecophon Group



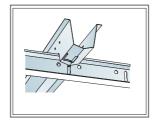
QUANTITY SPECIFICATION (EXCL. WASTAGE)

Size, mm	
600×600	1200×600
2,8/m²	1,4/m²
1,7m/m²	1,7m/m²
1/suspended ro	ow of Main runner
0,7m/m²	0,7m/m²
1/row of Space	e bar
2/row of Main	runner HD
1,4/m²	1,4/m²
0,7/m²	0,7/m²
0,7/m²	0,7/m²
1/300-400mm	on any cut edge
as required	as required
1/300-400mm	on any cut edge
0,7/m²	0,7/m²
-	-
	-
	0,7/m ² 1/300-400mm as required 1/300-400mm 0,7/m ²









Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160



Ecophon Focus™ Dg

Ecophon Focus™ Dg conceals the supporting tile edges and creates a distinctive floating appearance. Tiles are easily demountable even in areas where there is a very small overall depth of system. For applications where a unique demountable suspended ceiling is required.



SYSTEM RANGE



Size, mm	600x600	1200x600	1200×1200	XL 1600x600	XL 1800x600	XL 2000x600	XL 2400x600
T24	•	•	•	•	•	•	•
Thickness	20	20	25	20	20	20	20
Inst. Diagr.	M202	M202	M203	M204	M204	M204	M204

© Ecophon Group Ecophon FocusTM Dg, 2022-11-10







Section of Focus Dg system with Connect T24 Main runner HD



Section of Focus Dg system



Focus Dg with Connect Angle trim Ultra matt black

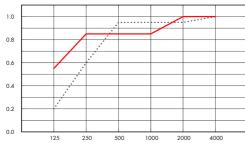


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $\alpha_{\mbox{\scriptsize n}}$, Practical sound absorption coefficient



Frequency Hz

- ···· Focus Dg 20 mm, 65 mm o.d.s.
- Focus Dg 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

THK	o.d.s. mm		$lpha_{p'}$ Practical sound absorption coefficient						Sound absorption class
mm	O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	α^{\wedge}	Sound absorption class
20	65	0.20	0.60	0.95	0.95	0.95	1.00	0.90	А
20	200	0.55	0.85	0.85	0.85	1.00	1.00	0.90	А

THK mm	o.d.s. mm	NRC	SAA
20	65	0.90	0.89
20	400	0.80	0.82

THK	AC(1.5)
mm	Articulation Class, ASTM E1111, ASTM E1110
20	180



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	Α
Finnish M1	•









Environmental Footprint

ocus Da	4.20

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804

© Ecophon Group



Circularity

Minimum post-consumer recycled content	59%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combustible according to ETV 130-1162.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles in size 600x600 and 1200x600 are easliy demountable. The tiles in size 1200x1200 and XL sizes are demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. The systems are not recommended for small rooms (approximately 2x2 m2). Ceilings with a large amount of integrations require careful planning, design and installation.



System weight

The weight of the system (including suspension grid) should be approximately 3-4 kg/m².



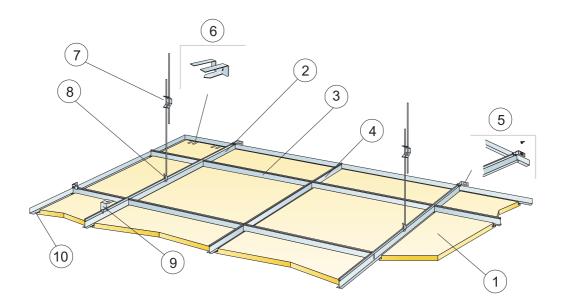
Mechanical properties

See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



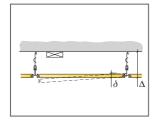
CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

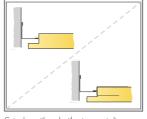


QUANTITY SPECIFICATION (EXCL. WASTAGE)

Size, mm	
600×600	1200×600
2,8/m²	1,4/m²
n 0,9m/m²	0,9m/m²
1,7m/m²	1,7m/m²
0,9m/m²	-
1/suspended re	ow of Main runner
1/300-400mm	on any cut edge
0,7/m²	0,7/m²
0,7/m²	0,7/m²
0,7/m²	0,7/m²
as required	as required
-	
-	
-	
- i	600×600 2,8/m² 1,7m/m² 1,7m/m² 0,9m/m² 1/suspended rd 1/300-400mm 0,7/m² 0,7/m² 0,7/m²



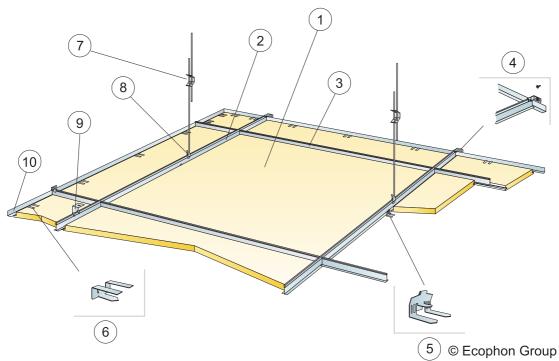




600x600x20	50	160
1000 /00 00		
1200x600x20	50	160
1200x600x20	50	160

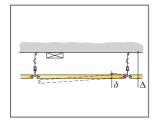
Cutting tool Dg Cut edge with and without support clip

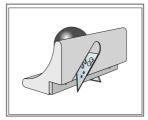
Live load/load bearing capacity



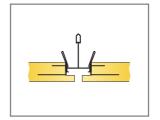
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm
	1200×1200
Focus Dg	0,7/m²
Connect T24 Main runner HD, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between wall).	reen Main runner and0,9m/m²
Connect T24 Cross tee, L=1200 mm, installed at 1200 mm centres	0,9m/m²
Connect Wall Bracket for T-profiles	1/suspended row of Main runner
Connect Edge clip	1,4/m²
Connect Support clip DG25	1/300-400mm on any cut edge
Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²
Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²
For direct installation: Connect Direct Bracket, installed at 1200 mm centres	0,7/m²
O Connect Angle trim, fixed at 300 mm centres	as required
Min. overall depth of system, with Adjustable hanger: 115 mm, with Direct bracket: 65 mm	-
δ Min. demounting depth: 30 mm	
For luminaire integration in panels use Connect Bridging	





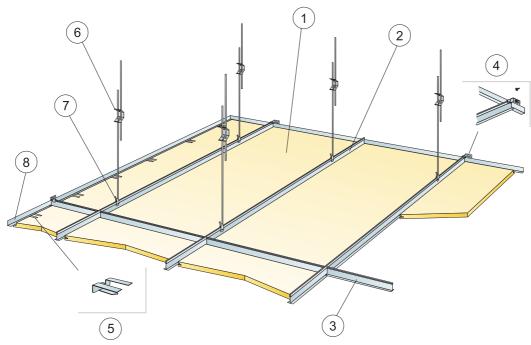
Cutting tool Dg



Joint between two unsupported edges with Edge clip

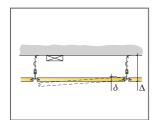


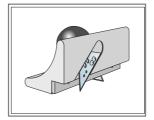
Live load/load bearing capacity



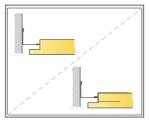
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm			
	1600×600	1800×600	2000×600	2400×600
7 Focus Dg XL	1,05/m²	0,95/m²	0,85/m²	0,7/m²
Connect T24 Main runner HD, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
3 Connect T24 Cross tee, L=600 mm	0,65m/m²	0,6m/m²	0,5m/m ²	0,45m/m²
4 Connect Wall Bracket for T-profiles	1/suspended ro	w of Main runner		
5 Connect Support clip DG20	1pc/300-400 m	nm on every cut perim	eter tile with only 1 su	pporting edge
5 Connect Adjustable hanger, installed at 1500 mm centres (max. distance from wall 450 mm)	1,1/m²	1,1/m²	1,1/m²	1,1/m²
7 Connect Hanger clip	1,1/m²	1,1/m²	1,1/m²	1,1/m²
Connect Angle trim, fixed at 300 mm centres	as required	as required	as required	as required
Δ Min. overall depth of system: 115 mm	-	-	-	-
δ Min. demounting depth: 30 mm		-	-	





Cutting tool Dg



Cut edge with and without support clip

Size, mm	Max live load (N)	Min load bearing capacity (N)
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160

Live load/load bearing capacity



Ecophon FocusTM D/A

Ecophon FocusTM DA features an edge D on the long side and edge A on the short side. Each panel is individually demounted. Fulfills the strictest functional and aesthetic demands. Especially developed for corridor and bandraster solutions where long panels are required.



SYSTEM RANGE



Size, mm	XL 1 <i>7</i> 20x600	XL 2000x600	XL 2400x600
T24	•	•	•
Thickness	20	20	20
Inst. Diagr.	M17	M17	M17

© Ecophon Group Ecophon Focus™ D/A, 2022-11-10





Focus D/A tile

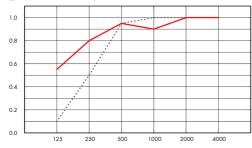


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $\alpha_{\mbox{\scriptsize n}}$, Practical sound absorption coefficient



- ··· Focus D/A 20 mm, 60 mm o.d.s.
- Focus D/A 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

Frequency Hz

THK	o.d.s. mm		α _{p′} Pr	actical sound	d absorption c	coefficient		α _w Sound absorption class	
mm	O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _w	Sound absorption class
20	60	0.10	0.50	0.95	1.00	1.00	1.00	0.80	А
20	200	0.55	0.80	0.95	0.90	1.00	1.00	0.95	А

THK mm	o.d.s. mm	NRC	SAA
20	60	0.90	0.89
20	400	0.80	0.82

THK	AC(1.5)	D _{nfw}	CAC dB
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	180	24	25



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Environmental Footprint

kg CO2 equiv/m²		Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804
ocus DA	4,32	14023 / EIN 13804

© Ecophon Group Ecophon Focus™ D/A, 2022-11-10



Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combusible according to £14 150-1162.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are easily demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagram and bandraster/grid supplier recommendations.



System weight

The weight of the system (including suspension grid) should be approximately 2 kg/m².



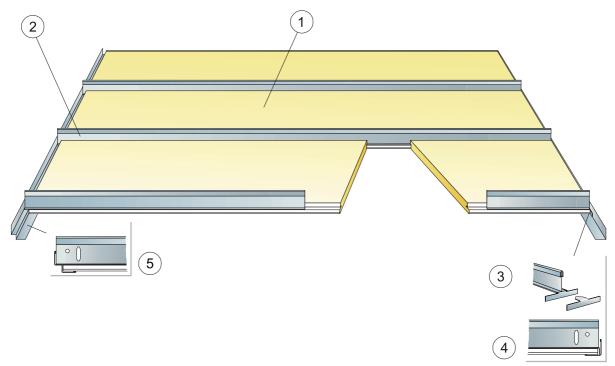
Mechanical properties

See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN 13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.



QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm		
	1720×600	2000×600	2400×600
us D/A for corridors	0,97/m²	0,85/m²	0,7/m²
nnect T24 Corridor profile, installed at 600 mm centres	0,95/m²	0,85/m²	0,7/m²
nnect End fixing plate	1,95/m²	1,7/m²	1,4/m²
nnect Angle trim, fixed at 200 mm centres	as required	as required	as required
nnect Shadow-line trim, fixed at 200 mm centres	as required	as required	as required
fin. overall depth of system: 50 mm	-	-	-
lin. demounting depth: 75 mm	-	-	-
1	nect T24 Corridor profile, installed at 600 mm centres nect End fixing plate nect Angle trim, fixed at 200 mm centres nect Shadow-line trim, fixed at 200 mm centres in. overall depth of system: 50 mm	1720x600 Is D/A for corridors In ect T24 Corridor profile, installed at 600 mm centres In ect End fixing plate In ect Angle trim, fixed at 200 mm centres In ect Shadow-line trim, fixed at 200 mm centres In overall depth of system: 50 mm In overall depth of system: 50 mm	Incent End fixing plate 1,95/m² 0,85/m² nect Angle trim, fixed at 200 mm centres 1,95/m² 1,7/m² nect Shadow-line trim, fixed at 200 mm centres as required as required nect Shadow-line trim, fixed at 200 mm centres as required as required inc. overall depth of system: 50 mm - -

Size, mm	Max live load (N)	Min load bearing capacity (N)
1720x600x20	20	Ē
2000x600x20	10	-
2400x600x20	0	•

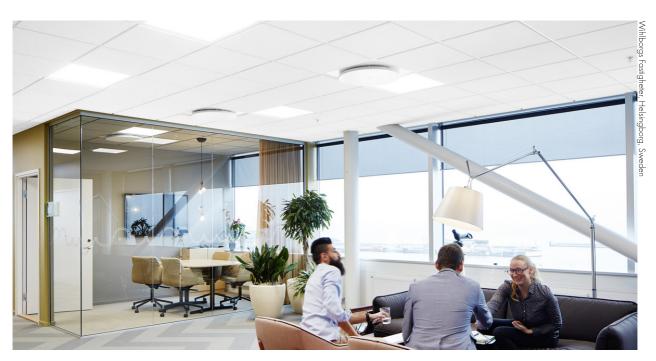
Live load/load bearing capacity

© Ecophon Group Ecophon FocusTM D/A, 2022-11-10



Ecophon FocusTM E

Ecophon Focus™ E has a recessed visible grid and a tegular edge, creating a ceiling with a shadow effect that accentuates each tile and partially conceals the grid. For applications where an attractive suspended ceiling is required and easy removal of individual tiles is essential.



SYSTEM RANGE



Size, mm	600x600	1200x600	1200x1200	XL 1600x600	XL 1800x600	XL 2000x600	XL 2400x600
Connect T15	•	•	•				
Connect T24	•	•	•	•	•	•	•
Thickness	20	20	20	20	20	20	20

© Ecophon Group Ecophon Focus™ E, 2022-12-07







Section of Focus E system with Connect



Focus E system with Connect T24



Focus E with Connect Angle trim

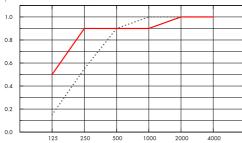


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $lpha_{\scriptscriptstyle D}$, Practical sound absorption coefficient



Frequency Hz

- ···· Focus E 20 mm, 60 mm o.d.s.
- Focus E 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

THK	o.d.s. mm		α _{p′} Pr	actical sound	d absorption c	coefficient		$\alpha_{\scriptscriptstyle{W}}$	Sound absorption class
mm	O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _₩	Sound absorption class
20	60	0.15	0.55	0.90	1.00	1.00	1.00	0.85	В
20	200	0.50	0.90	0.90	0.90	1.00	1.00	0.95	А

THK mm	o.d.s. mm	NRC	SAA
20	60	0.90	0.87
20	400	0.85	0.85

THK	AC(1.5)	D _{nfw}	CAC dB
	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	180	22	23



Indoor Air Quality

Certificate / Label	Standard	Plant
Eurofins Indoor Air Comfort®	IAC	IAC Gold
French VOC	А	A+
Finnish M 1	•	•









Environmental Footprint

Focus E	3,66
Focus E/Plant	2,35

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804

Ecophon Focus™ E, 2022-12-07 © Ecophon Group



Circularity

Minimum post-consumer recycled content	55%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Product		According to EN 13964:2014
Standard	Class C, RH 95% and 30°C	
Plant	Class A, RH 70% and 25°C	



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are easily demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



System weight

The weight of the system (including suspension grid) should be approximately 3 kg/m².



Mechanical properties

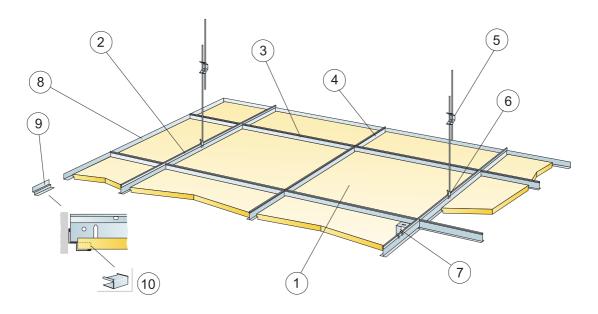
See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



CE

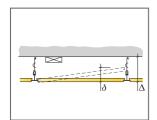
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

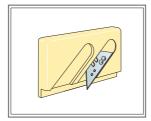
© Ecophon Group Ecophon FocusTM E, 2022-12-07



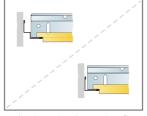
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm	Size, mm	
	600x600	1200×600	1200×1200
1 Focus E	2,8/m²	1,4/m²	0,7/m²
2 Connect T24 or T15 Main runner, installed at 1200 mm centres {max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Main runner and wall}.	0,9m/m²	0,9m/m²	0,9m/m²
3 Connect T24 or T15 Cross tee, L=1200 mm	1,7m/m²	1,7m/m²	0,9m/m²
4 Connect T24 or T15 Cross tee, L=600 mm	0,9m/m²	-	-
5 Connect Adjustable Hanger, installed at 1 200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²	0,7/m²
5 Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²	0,7/m²
7 For direct installation: Connect Direct Bracket, installed at 1 200 mm centres	0,7/m²	0,7/m²	0,7/m²
Connect Angle trim, fixed at 300 mm centres	as required	as required	as required
Connect Shadow-line trim, fixed at 300 mm centres	as required	as required	as required
10 Connect E-plug (for Shadow-line trim)	as required	as required	as required
Δ Min. overall depth of system, with adjustable hanger: 110 mm, with direct bracket: 60 mm.	-	-	
δ Min. demounting depth: 120 mm, (1200x1200 mm, T15: 160 mm)	-		-
For luminaire integration in panels use Connect Bridging	-	-	





Connect Cutting tool E

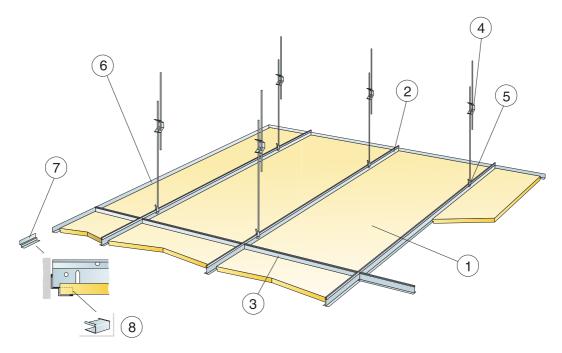


Tegular rebate with angle trim and T-profile on foot of shadow-line trim.

Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1200x1200x20	50	160

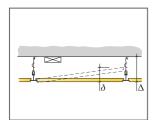
Live load/load bearing capacity

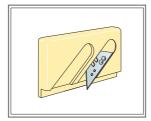
© Ecophon Group



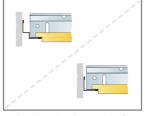
QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm			
	1600×600	1800×600	2000×600	2400×600
1 Focus E	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2 Connect T24 Main runner, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
3 Connect T24 Cross tee, L=600 mm	0,65m/m²	0,6m/m ²	0,5m/m²	0,45m/m²
4 Connect Adjustable hanger, installed at 1500 mm centres (max. distance from wall 450 mm)	1,1/m²	1,1/m²	1,1/m²	1,1/m²
5 Connect Hanger clip	1,1/m²	1,1/m²	1,1/m²	1,1/m²
5 Connect Angle trim, fixed at 300 mm centres	as required	as required	as required	as required
7 Connect Shadow-line trim, fixed at 300 mm centres	as required	as required	as required	as required
8 Connect E-plug (for Shadow-line trim)	as required	as required	as required	as required
Δ Min. overall depth of system: 110 mm	-	-	-	-
δ Minimum demounting depth: 110 mm		-	-	



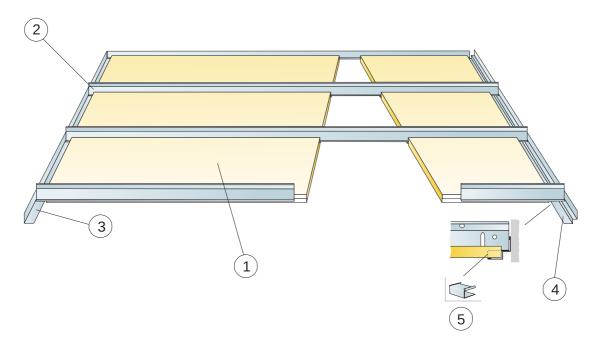


Cutting tool E 0221



Tegular rebate with angle trim and T-profile on foot of shadow-line trim.

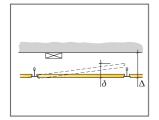
Size, mm	Max live load (N)	Min load bearing capacity (N)
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160

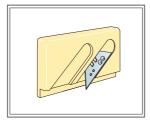


© Ecophon Group

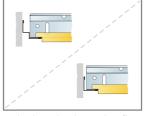
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	Size, mm		
		1600×600	1800×600	2000×600	2400×600
1	Focus E	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2	Connect T24 Corridor profile, installed at 600 mm centres	1,05/m²	0,95/m²	0,85/m²	0,7/m²
}	Connect Angle trim, fixed at 200 mm centres	as required	as required	as required	as required
ı	Connect Shadow-line trim, fixed at 200 mm centres	as required	as required	as required	as required
j	Connect E-plug (for Shadow-line trim)	as required	as required	as required	as required
	Δ Min. overall depth of system: 50 mm	-	-	-	-
	δ Min. demounting depth: 75 mm	-	-	-	-





Cutting tool E 0221



Tegular rebate with angle trim and T-profile on foot of shadow-line trim.

	Max live load (N)	Min load bearing capacity (N)
1600x600x20	40	=
1800x600x20	20	-
2000x600x20	10	-
2400x600x20	0	-

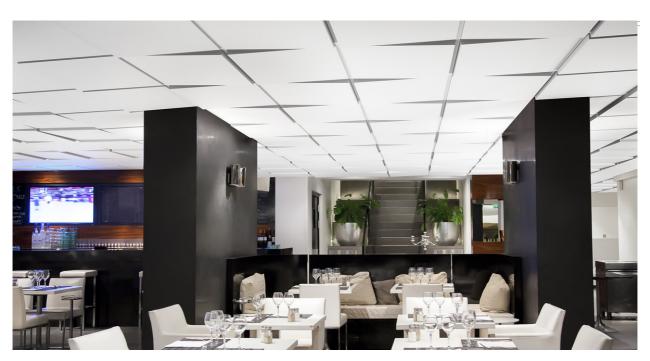
Live load/load bearing capacity

© Ecophon Group



Ecophon FocusTM Ez

Ecophon Focus™ Ez has a recessed visible grid with diagonal edge design, creating a new design feature to the ceiling. For applications with high demands on good acoustics and speech intelligibility.



SYSTEM RANGE



Size, mm	600x600
T24	•
Thickness	40
Inst. Diagr.	M393

© Ecophon Group Ecophon Focus™ Ez, 2022-11-17







Section of Focus Ez system with Connect T24



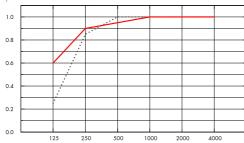
Focus Ez system with Connect T24



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

$lpha_{\scriptscriptstyle D}$, Practical sound absorption coefficient



- ···· Focus Ez 40 mm, 60 mm o.d.s.
- Focus Ez 40 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

THK	o.d.s. mm		α _{p′} Pr	actical sound	d absorption c	coefficient		$\alpha_{_{\!\scriptscriptstyle{ m W}}}$	Sound absorption class
mm	0.0.3. 111111	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	₩.	Sound absorption class
40	60	0.25	0.85	1.00	1.00	1.00	1.00	1.00	А
40	200	0.60	0.90	0.95	1.00	1.00	1.00	1.00	А

Frequency Hz

THK mm	o.d.s. mm	NRC	SAA
40	60	1.00	0.99
40	200	1.00	0.97

THK	AC(1.5)	D_{nfw}	CAC dB
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
40	200	29	31



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Environmental Footprint

kg CO2 equiv/m²		Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804
Focus Ez 5,9		- 14023 / EIN 13604

© Ecophon Group Ecophon Focus™ Ez, 2022-11-17



Circularity

Minimum post-consumer recycled content	62%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are easily demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



System weight

The weight of the system (including suspension grid) should be approximately 5 kg/m 2



Mechanical properties

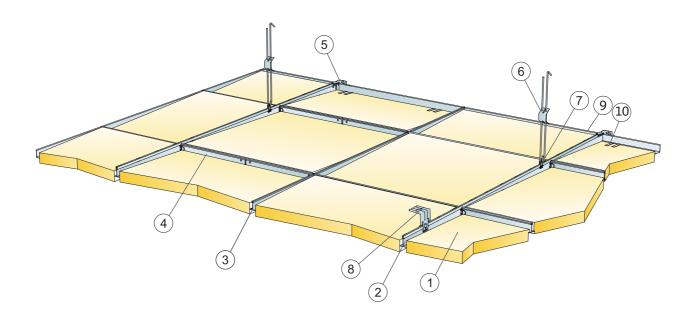
See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



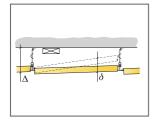
CE

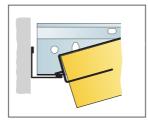
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

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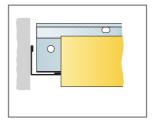


		Size, mm
		600×600
1	Focus Ez	2,8/m²
2	Connect T24 Main runner, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Main runner and wall).	0,9m/m²
3	Connect T24 Cross tee, L=1 200 mm, installed at 600 mm centres	1,7m/m²
4	Connect T24 Cross tee, L=600 mm	0,9m/m²
5	Connect Wall Bracket for T-profiles	1/suspended row of Main runner
6	Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²
7	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²
8	For direct installation: Connect Direct Bracket, installed at 1 200 mm centres	0,7/m²
9	Connect Angle trim, fixed at 300 mm centres	as required
10	Connect Support clip DG25	2/300-400mm on any cut edge
	Δ Min. overall depth of system, with Adjustable hanger: 110 mm, with Direct bracket: 80 mm.	-
	δ Min. demounting depth: 80 mm	





Cut edge with Connect Support clip Dg25



Wall connection non-supported edge



Live load/load bearing capacity



Ecophon FocusTM F

Ecophon Focus™ F installs directly to an existing plaster ceiling, boarding, battens or concrete, to create a ceiling with a smooth appearance. For applications requiring a ceiling mechanically secured to the structural soffit.



SYSTEM RANGE



Size, mm	600x600	1200x600
Direct	•	•
Thickness	20	20
Inst. Diagr.	M15	M15

© Ecophon Group Ecophon Focus™ F, 2022-11-10









Focus F system

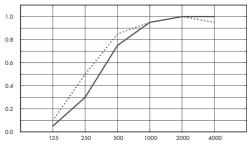
Focus F is installed by screw fixing



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $\alpha_{\mbox{\scriptsize n}}$, Practical sound absorption coefficient



Focus F 20 mm, 20 mm o.d.s.
Focus F 20 mm, 40 mm o.d.s.
o.d.s = overall depth of system

Frequency Hz

THK	o.d.s. mm		$lpha_{p'}$ Pr	actical sound	d absorption c	oefficient		$\alpha_{\scriptscriptstyle{ ext{W}}}$	Sound absorption class
mm	O.G.S. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _₩	Journal absorption class
20	20	0.05	0.30	0.75	0.95	1.00	1.00	0.60	С
20	40	0.10	0.50	0.85	0.95	1.00	0.95	0.80	В

THK mm	o.d.s. mm	NRC	SAA
20	20	0.75	0.76
20	40	0.85	0.82



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Environmental Footprint

Focus F	4,90	

Life-cycle stages A1 to C4 from EPD, in conformity with ISO $14025 \ / \ EN \ 15804$



Circularity

Minimum post-consumer recycled content	59%
Recyclability	Fully recyclable

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Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combusible according to LTV 130-1162.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. For best result the surface should be even, however an acceptable result could be achieved on slightly uneven surfaces. If very uneven surfaces – installation of furring (evenly spaced timber battens) as the substrate for the tiles is recommended.



System weight

The weight of the system should be approximately 2.5 kg/m^2



Mechanical properties

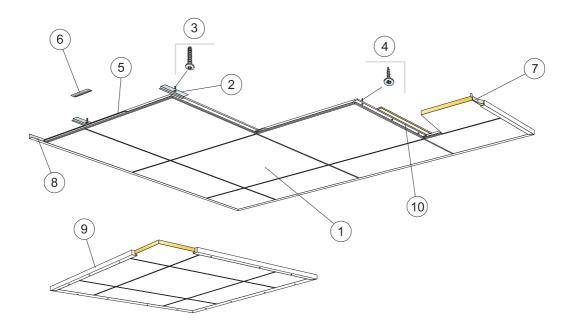
Additional live load has to be fixed to the soffit.



CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

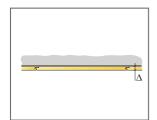
© Ecophon Group Ecophon Focus™ F, 2022-11-10

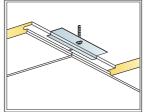


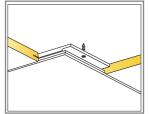
© Ecophon Group

QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	
		600×600	1200×600
1	Focus F	2,8/m²	1,4/m²
2	Connect Direct fixing plate F, installed at 600 mm centres (for use in concrete)	2,8/m²	2,8/m²
3	Connect Anchor screw, installed at 600 mm centres (for use in concrete)	2,8/m²	2,8/m²
4	Connect Installation screw MVL (for use in plasterboard or timber) (1000 pcs)	8,3/m²	7/m²
5	Not required in the United Kingdom	2,8/m²	1,4/m²
6	Connect Spline, L=150 mm	2,8/m²	1,4/m²
7	Connect Wall spring spacer	1/panel in the last row	2/panel in the last row
8	Connect Angle trim, fixed at 300 mm centres	as required	as required
9	For use when installing floating ceilings: Connect Wood trim 2561, L=2500 mm, fixed at 500 mm centres	as required	as required
10	Timber installed at 600 mm centres (300 mm if thermal insulation is placed above), with the screw fixings along the timber.	as required	as required
	Δ Min. overall depth of system: 20 mm	-	-
	δ Min. demounting depth: The system is non-demountable	-	-









Installation in concrete Installation in plasterboard or timber

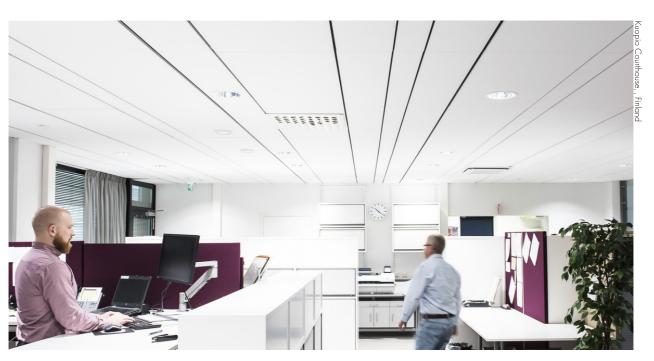
Live load/load bearing capacity

© Ecophon Group



Ecophon FocusTM Lp

Ecophon Focus™ Lp has a semi-concealed grid system used for highlighting direction in a room. Features a wide gap between tiles in the emphasised direction and a narrow gap in the other. The system consists of standard Focus™ Lp tiles and Focus™ Lp Technical tiles.



SYSTEM RANGE



Size, mm	600x150	600x300	600x600	1200×150	1200x300	1200x600	XL 1800x600
T24	•	•	•	•	•	•	•
Thickness	20	20	20	20	20	20	20
Inst. Diagr.	M391	M390, M391	M390, M391	M391	M390, M391	M390, M391	M392

© Ecophon Group Ecophon Focus™ Lp, 2022-11-10







Section of Focus Lp system with Connect T24 main-runner





Demounting of tile

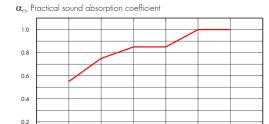


0.0

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

Focus Lp system



Focus Lp 20 mm, 200 mm o.d.s.o.d.s = overall depth of system



THK	o.d.s. mm		α _p , Pr	actical sound	d absorption c	oefficient		α,,,	Sound absorption class
mm	0.0.3. 111111	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o.w	
20	200	0.55	0. <i>7</i> 5	0.85	0.85	1.00	1.00	0.90	А

THK mm	o.d.s. mm	NRC	SAA
20	400	0.80	0.82

THK	AC(1.5)	D_{nfw}	CAC dB
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	180	24	25



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Environmental Footprint

kg CO2 equiv/m²		Life-cycle stages A1 to C4 from EPD, in conformity with ISO
Focus Lp	4,66	14025 / EN 15804

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Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combustible according to £14 150-1162.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are easily demountable. Minimum demounting depth according to installation diagrams.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. The systems are not recommended for small rooms (approximately 2x2 m2). Ceilings with a large amount of integrations require careful planning, design and installation.



System weight

The weight of the system (including suspension grid) should be approximately 3-4 kg/m².



Mechanical properties

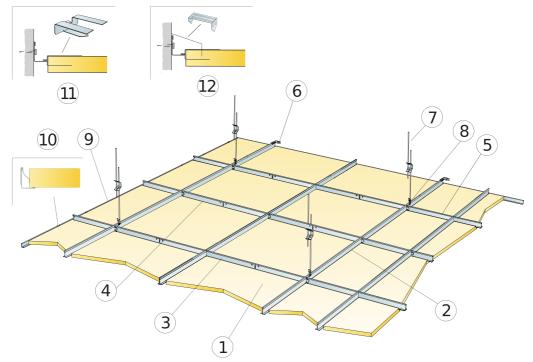
See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com. For the Technical tiles installed according to M391 there is a load bearing capacity of 70 N for each Main runner per 1200 mm. This gives a total load bearing capacity of 140 N for a load evenly distributed on two Main runners.



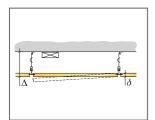
CE

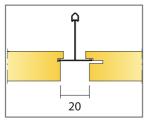
Ecophon ceiling systems are CE marked according to the European harmonized standard EN 13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

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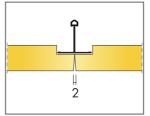


		Size, mm			
		600×300	600×600	1200×300	1200×600
1	Focus Lp	5,6/m²	2,8/m²	2,8/m²	1,4/m²
2	Connect T24 Main runner, installed at 1200 mm centres (max distance from wall 600 mm)	0,9m/m²	0,9m/m ²	0,9m/m ²	0,9m/m²
3	Connect T24 Cross tee L=1200 mm	3,4m/m ²	1,7m/m²	3,4m/m ²	1,7m/m²
4	Connect T24 Cross tee, L=600 mm	-	0,9m/m²	-	-
5	Connect T24 Cross tee, L=300 mm	0,9m/m²		-	-
6	Connect Wall Bracket for T-profiles	1/suspended row of Main runner			
7	Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²	0,7/m²	0,7/m²
8	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²	0,7/m²	0,7/m²
9	Connect Angle trim, fixed at 300 mm centres	as required	as required	as required	as required
10	Connect Wall spring	2 pcs/on every cut perimeter	tile with only 1 supporting edge		
11	Connect Support clip Dg20	2per perimeter tile, cut on the long side	2per perimeter tile, cut on the long side	3per perimeter tile, cut on the long side	3per perimeter tile, cut on the long side
12	Connect Perimeter tile clip	1/300-400mm on any cut ed	ge		
	Δ Min. overall depth of system: 115 mm	-			
	δ Min. demounting depth: 20 mm				
	For luminaire integration in panels use Connect Bridging	-	-	-	-





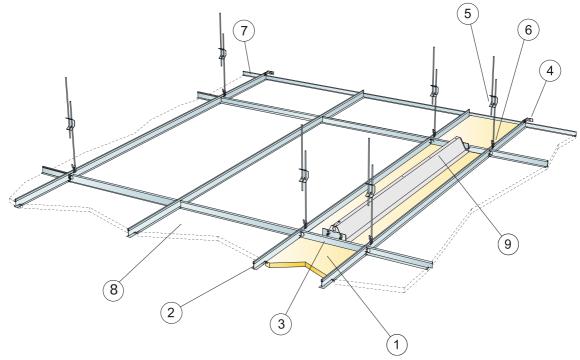
Distance between Focus Lp tiles



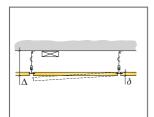
Non-supported edges meeting with space for cross-tee.

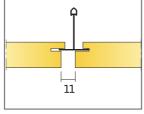
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x300x20	30	160
600x600x20	30	160
1200x300x20	30	160
1200x600x20	30	160

Live load/load bearing capacity

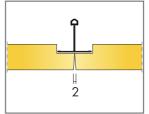


	Size, mm					
	600×150	600×300	600×600	1200×150	1200×300	1200×600
7 Focus Lp Technical tile	11,1/m²	5,6/m²	2,8/m²	5,6/m²	2,8/m²	1,4/m²
2 Connect T24 Main runner	6,7m/m²	3,35m/m ²	1,7m/m²	6,7m/m²	3,35m/m ²	1,7m/m²
3 Connect T24 Cross tee, L=150/300/600 mm	1,7m/m²	1,7m/m²	1,7m/m²	0,85m/m ²	0,85m/m ²	0,85m/m²
4 Connect Wall Bracket for T-profiles	1/suspended ro	w of Main runner				
5 Connect Adjustable hanger (max. distance from wall 600 mm)	5,6/m²	2,8/m²	1,4/m²	5,6/m²	2,8/m²	1,4/m²
5 Connect Hanger clip	5,6/m²	2,8/m²	1,4/m²	5,6/m²	2,8/m²	1,4/m²
7 Connect Angle trim, fixed at 300 mm centres	as required	as required	as required	as required	as required	as required
3 Focus Lp (adjacent ceiling)	-	-	-	-	-	-
9 Ecophon line lp	-	-	-	-	-	-
Δ Min. overall depth of system: 105 mm [190 mm when using Connect Space bar connector]	-	-	-	-	-	-
δ Min. demounting depth: 20 mm	-	-	-		-	-
For luminaire integration in panels use Connect Bridging	-	-	-		-	-
The area in quantity specification for M279 refers to the installation area between the two suspended Main runners. Maximum two rows of Technica tiles can be installed next to each other.	- la	-	-	-	-	-
For integration with a continuous luminaire, width < 300 mm use Connect Spacebar connector, max height 75 mm		-	-	-	-	





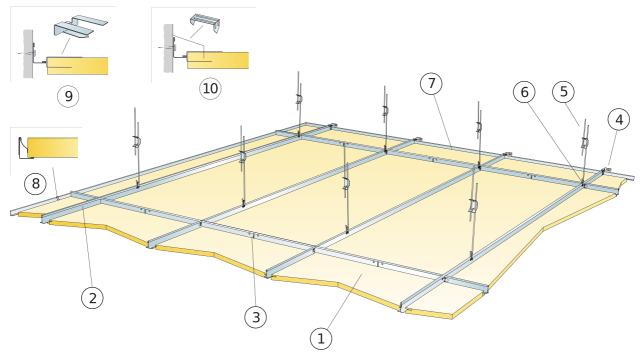
Distance between Focus Lp and Focus Lp Technical tile



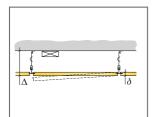
Non-supported edges meeting with space for cross-tee.

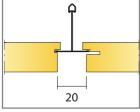
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x150x20	50	160
600x300x20	50	160
600x600x20	50	160
1200x150x20	50	160
1200x300x20	50	160
1200x600x20	50	160

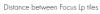
Live load/load bearing capacity

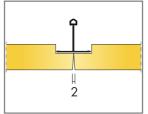


		Size, mm
		1800×600
1	Focus Lp	0,95/m²
2	Connect T24 Main runner, installed at 600 mm centres	1,7m/m²
3	Connect T24 Cross tee, L=600 mm	0,6m/m²
4	Connect Wall Bracket for T-profiles	1/suspended row of Main runner
5	Connect Adjustable hanger, installed at 1500 mm centres (max. distance from wall 450 mm)	1,1/m²
6	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²
7	Connect Angle trim, fixed at 300 mm centres	as required
8	Connect Wall spring	3pcs/on every cut perimeter tile with only 1 supporting edge
9	Connect Support clip Dg20	4per perimeter tile, cut on the long side
10	Connect Perimeter tile clip	1/300-400mm on any cut edge
	Δ Min. overall depth of system: 115 mm	
	δ Min. demounting depth: 20 mm	
	For luminaire integration in panels use Connect Bridging	









Non-supported edges meeting with space for cross-tee.

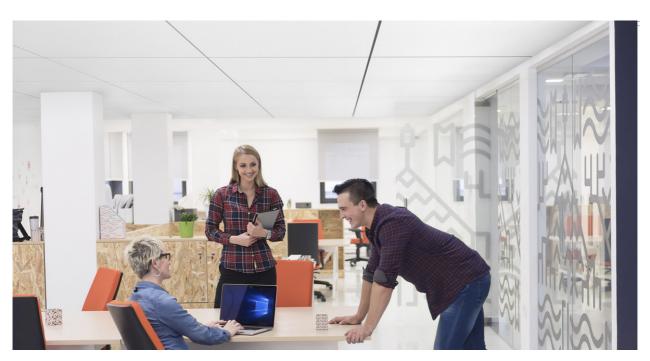


Live load/load bearing capacity



Ecophon FocusTM SQ

Ecophon Focus™ SQ bonds directly to the soffit surface. Tiles are installed with a gap between each tile, creating a ceiling with a smooth appearance. For applications where the minimum possible overall depth of system is required due to limited space or other reason.

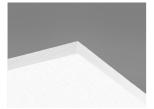


SYSTEM RANGE



Size, mm	600x600	1200x600
Direct	•	•
Thickness	20	20
Inst. Diagr.	M107	M107

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Focus SQ tile

Section of Focus SQ system

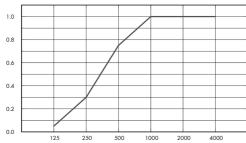
Focus SQ system



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.





Focus SQ 20 mm, 23 mm o.d.s.
 o.d.s = overall depth of system

Frequency Hz

THK	o.d.s. mm		α _{p′} Pr	actical sound	d absorption c	oefficient		α,,,	Sound absorption class
mm	O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		Sound absorption class
20	23	0.05	0.30	0.75	1.00	1.00	1.00	0.60	С

THK mm	o.d.s. mm	NRC	SAA
20	23	0.75	0.78

THK	AC(1.5)
mm	Articulation Class, ASTM E1111, ASTM E1110
20	190



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	Α
Finnish M1	•









Environmental Footprint

	kg CO2 equiv/m²	Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804
ocus SQ	4,88	14023 / EIN 13804

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Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.
Europe	EN 13501-1	A2-s1,d0	non-combustible according to LTV 130-1162.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. Rendered surfaces must have sufficient strength to be able to carry the load imposed by the tiles. If doubts, test gluing should be carried out. The surface should always be dry and clean. For best result the surface should be even, however an acceptable result could be achieved on slightly uneven surfaces.



System weight

The weight of the system should be approximately $2.5~\mathrm{kg/m^2}$



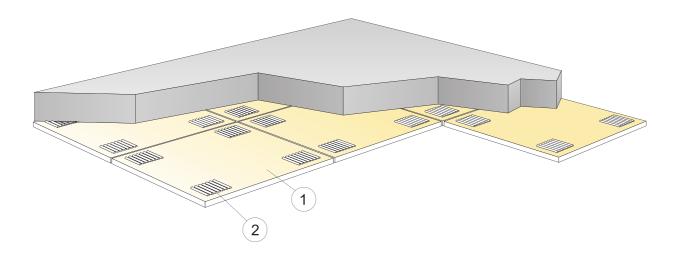
Mechanical properties

Additional live load has to be fixed to the soffit.



CE

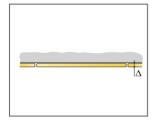
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

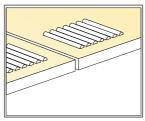


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QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	
		600×600	1200×600
1	Focus SQ	2,8/m²	1,4/m²
2	Connect Absorber glue [0,25 /m² - 0,4 /m² depending on installation conditions] [10 Litres]	as required	as required
	Use Connect Notched spatula to apply the glue.	-	-
	Δ Min. overall depth of system: 23 mm	-	-
	δ Min. demounting depth: The system is non-demountable	-	-
	Cut visible edges should be painted	-	-
	* Panel Module size 600x600 (592x592), 1200x600 (1192x592)	-	-





Application of glue

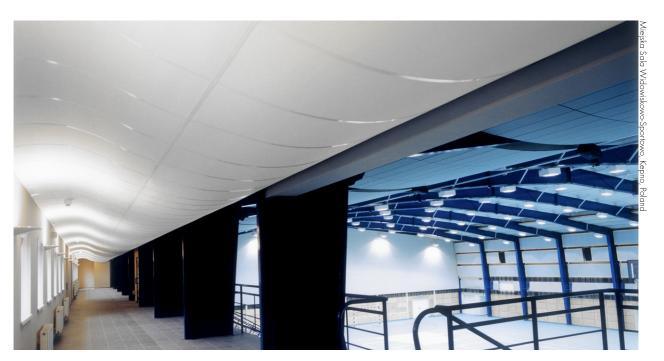
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	-	
1200x600x20		

Live load/load bearing capacity



Ecophon Focus™ Flexiform A

Ecophon Focus™ Flexiform A panels are delivered flat and formed on site into concave or convex form by means of special profiles. Ideal for creating surfaces with special curvatures, or if the dimensions of the installations above the suspended ceiling cannot be accommodated.

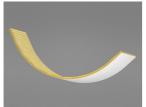


SYSTEM RANGE



Size, mm	1200x600	1600x600	2000x600	2400x600
T24	•	•	•	•
Thickness	30	30	30	30
Inst. Diagr.	M31, M31ec, M31ic	M31, M31ec, M31ic	M31, M31ec, M31ic	M31, M31ec, M31ic

© Ecophon Group Ecophon Focus™ Flexiform A, 2022-11-10







Section of Focus Flexiform A system with Connect T24



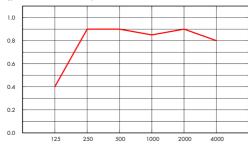
Focus Flexiform A system



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $\alpha_{\mbox{\scriptsize n}}$, Practical sound absorption coefficient



Focus Flexiform A 30 mm, 200 mm o.d.s.o.d.s = overall depth of system

THK	o.d.s. mm	$lpha_{ m p'}$ Practical sound absorption coefficient						α _{νν}	Sound absorption class
mm	O.d.s. IIIIII	125 Hz	250 Hz	Hz 500 Hz 1000 Hz 2000 Hz	4000 Hz		Sound absorption class		
30	200	0.40	0.90	0.90	0.85	0.90	0.80	0.90	А

Frequency Hz

THK mm	D _{nfw} Weighted normalized flanking level difference, ISO 10848-2	CAC dB Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	24	25



Environmental Footprint

	kg CO2 equiv/m²	Life-cycle stages A1 to C4 from EPD, in conformity with I
Focus Flexiform A	3,1	14025 / EN 15804



Circularity

Minimum post-consumer recycled content	39%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. (Please note: Extreme incident light, near windows or other light sources, can create undesired shadow effects on the structured surface on curved installations.)



System weight

The weight is approximately 3 kg/ m^2 , depending on the installation method.



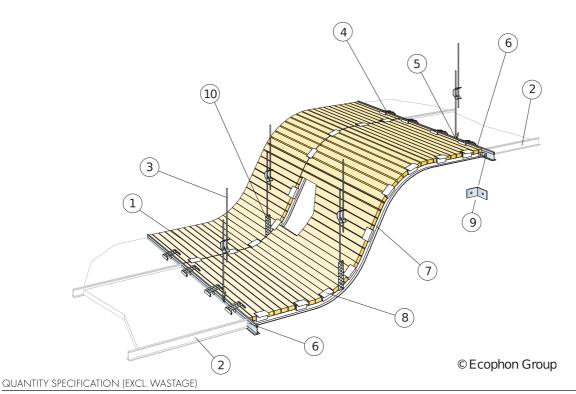
Mechanical properties

Additional live load has to be fixed to the soffit.

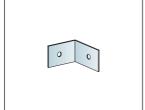


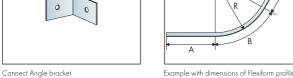
CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

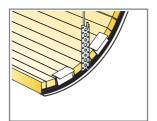


		Size, mm			
		1200×600	1600×600	2000×600	2400×600
1	Focus Flexiform A	as required	as required	as required	as required
	Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
3	Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
	Connect Clip 100/20	as required	as required	as required	as required
	Connect Hanger clip	as required	as required	as required	as required
	Connect T24 Main runner	1,8m/m²	-	-	-
,	Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	as required	as required	as required	as required
	Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
	Connect Angle bracket	as required	as required	as required	as required
С	Perforated strip (not supplied by Ecophon)	as required	as required	as required	as required
	Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	-
	Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	-	-	-	-





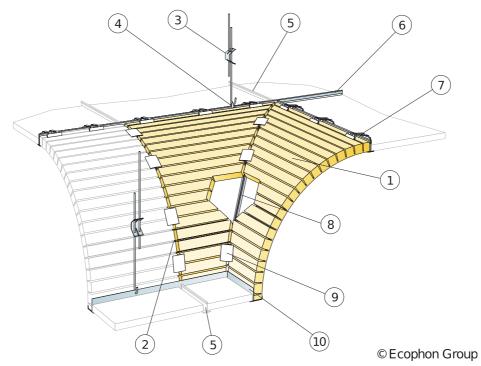




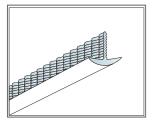
Suspension with metal strip

	Size, mm	Max live load (N)	Min load bearing capacity (N)
2000x600x30 0 160	1200x600x30	0	160
	1600x600x30	0	160
2400~600~30 0 160	2000x600x30	0	160
2400,000,000 0 100	2400x600x30	0	160

Live load/load bearing capacity



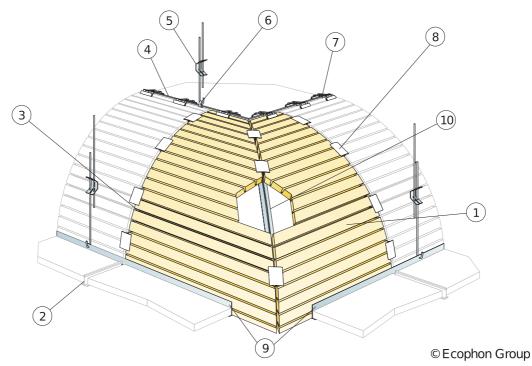
		Size, mm			
		1200x600	1600×600	2000×600	2400×600
1	Focus Flexiform A	as required	as required	as required	as required
2	Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	as required	as required	as required	as required
3	Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
4	Connect Hanger clip	as required	as required	as required	as required
5	Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
6	Connect T24 Main runner	1,8m/m²	-	-	-
7	Connect Clip 100/20	as required	as required	as required	as required
8	Connect Flexible external corner profile	as required	as required	as required	as required
9	Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
10	Connect F-trim	as required	as required	as required	as required
	Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	
	Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	-	-	-	-



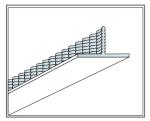
Profile for external corner

Size, mm	Max live load (N)	Min load bearing capacity (N)
1200x600x30	0	160
1600x600x30	0	160
2000x600x30	0	160
2400x600x30	0	160

Live load/load bearing capacity



		Size, mm			
		1200×600	1600×600	2000×600	2400×600
	Focus Flexiform A	as required	as required	as required	as required
	Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
3	Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	as required	as required	as required	as required
ı	Connect T24 Main runner	1,8m/m ²	-	-	-
	Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
,	Connect Hanger clip	as required	as required	as required	as required
	Connect Clip 100/20	as required	as required	as required	as required
	Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
	Connect F-trim	as required	as required	as required	as required
0	Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.	as required	as required	as required	as required
	Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	-
	Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermidiate suspension are required.		-	-	



Profile for internal corner

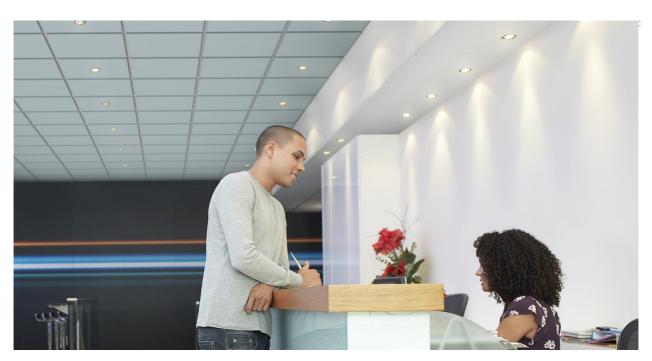
Size, mm	Max live load (N)	Min load bearing capacity (N)
1200x600x30	0	160
1600x600x30	0	160
2000x600x30	0	160
2400x600x30	0	160

Live load/load bearing capacity



Ecophon Focus[™] Fixiform E

Ecophon Focus™ Fixiform E creates distinct transitions between different levels of ceiling to accommodate various ceiling service installations or to add shape and structure to the room. Tiles are delivered flat and folded to 90 degrees on site before installation.



SYSTEM RANGE



Size, mm	1200x600
T24	•
Thickness	20
Inst. Diagr.	M276

© Ecophon Group Ecophon Focus™ Fixiform E, 2022-11-10







Detail of Focus Fixiform system fold



Focus Fixfiorm E system



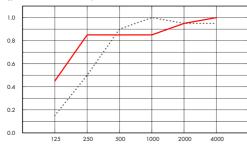
Focus Fixiform E system upper level



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $\alpha_{\mbox{\scriptsize n}}$, Practical sound absorption coefficient



- ···· Focus Fixiform E 20 mm, 60 mm o.d.s. - Focus Fixiform E 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

THK	o.d.s. mm		$lpha_{p'}$ Pr	actical sound	d absorption c	oefficient		$\alpha_{\scriptscriptstyle{W}}$	Sound absorption class
mm	0.0.3. 111111	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _₩	Sound absorption class
20	60	0.15	0.50	0.90	1.00	0.95	0.95	0.80	В
20	200	0.45	0.85	0.85	0.85	0.95	1.00	0.90	А

Frequency Hz

THK mm	D _{nfw} Weighted normalized flanking level difference, ISO 10848-2	CAC dB Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	24	25



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	Α
Finnish M1	•









Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class
Europe	EN 13501-1	A2-s1,d0

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The panels are demountable via adjacent flat ceiling tiles.



Installation

Installed according to installation diagrams, installation guides and drawing aid. Focus Fixiform E is supplied with all necessary installation accessories.



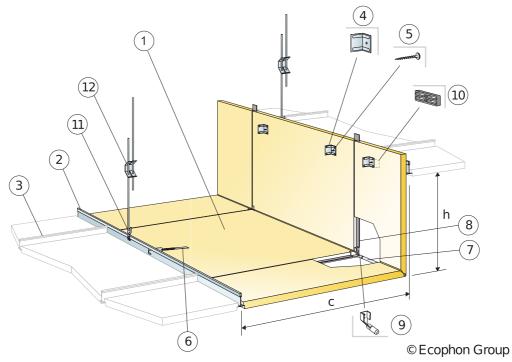
Mechanical properties

Additional live load has to be fixed to the soffit.

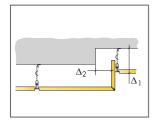


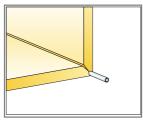
CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

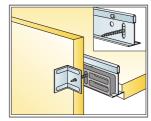


		Size, mm
		1200×600
1	Focus Fixiform E (kit)	as required
2	Connect T24 Main runner	1,8m/m²
3	Connect T24 Cross tee (adjacent ceiling)	as required
4	Angle Bracket Fixiform (included in Fixiform kit)	-
5	Absorber screw metal 50 (included in Fixiform kit)	-
6	Connect Hook (included in Fixiform kit)	-
7	Reinforcement rod (included in Fixiform kit)	-
8	Connect F Spline (included in Fixiform kit)	-
9	Plug for reinforcement rod (included in Fixiform kit)	-
10	Distance (included in Fixiform kit)	-
11	Connect Hanger clip	1 pcs/hanger
12	Connect Adjustable hanger, installed at 600 mm centres at the level change	1,4/m²
	Δ Min. overall depth of system: Δ 1=160 mm and Δ 2=80 mm from upper level	
	δ Min. demounting depth: Individual ceiling tiles are non-demountable	
	Dimension: c=600 mm, h<530 mm	

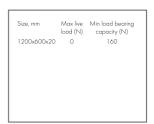








Upper level connection to Main runner



Live load/load bearing capacity



Ecophon Focus™ Fixiform Ds

Ecophon Focus™ Fixiform Ds creates distinct transitions between different ceiling levels to accommodate various ceiling service installations or to offer shape and structure to a room. Tiles are delivered flat and folded to 90 degrees on site before installation.



SYSTEM RANGE



Size, mm	1200x600	XL 1 <i>5</i> 00x600	XL 1900x600	XL 2300x600
T24	•	•	•	•
Thickness	20	20	20	20
Inst. Diagr.	M274	M275	M275	M275

© Ecophon Group Ecophon Focus™ Fixiform Ds, 2022-11-10







Detail of Focus Fixiform system fold



Focus Fixiform Ds system



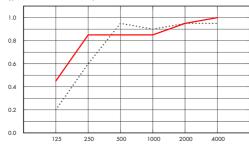
Focus Fixiform Ds system upper level



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654.

 $\alpha_{\mbox{\scriptsize n}\mbox{\scriptsize r}}$ Practical sound absorption coefficient



Frequency Hz

- ···· Focus Fixiform Ds 20 mm, 75 mm o.d.s.
- Focus Fixiform Ds 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

THK	o.d.s. mm	$lpha_{ m p'}$ Practical sound absorption coefficient						$\alpha_{_{\!\scriptscriptstyle{ m W}}}$	Sound absorption class
mm	0.0.3. 111111	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _₩	Sound absorption class
20	<i>7</i> 5	0.20	0.60	0.95	0.90	0.95	0.95	0.90	А
20	200	0.45	0.85	0.85	0.85	0.95	1.00	0.90	А

THK	D _{nfw}	CAC dB
mm	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413
20	24	25



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Circularity

Minimum post-consumer recycled content	57%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class
Europe	EN 13501-1	A2-s1,d0

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The panels are demountable via adjacent flat ceiling tiles.



Installation

Installed according to installation diagrams, installation guides and drawing aid. Focus Fixiform Ds is supplied with all necessary installation accessories.



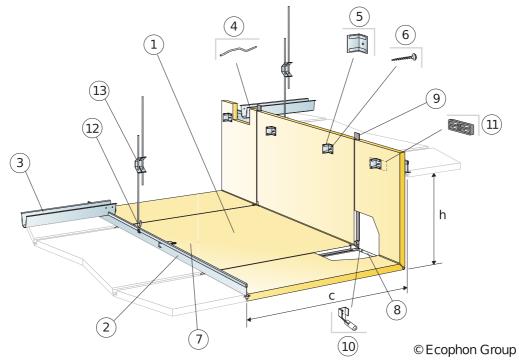
Mechanical properties

Additional live load has to be fixed to the soffit.

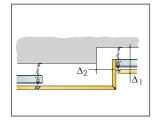


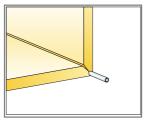
CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

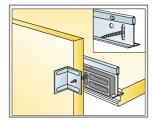


	Size, mm
	1200×600
Focus Fixiform Ds (kit)	as required
Connect T24 Main runner HD	as required
Connect Space bar, installed at 1,500 mm centres (max. distance from wall 300 mm)	as required
Connect Space bar winch, installed one per joint Main runner/Space bar	as required
Angle Bracket Fixiform (included in Fixiform kit)	
Absorber screw metal 50 (included in Fixiform kit)	-
Connect Hook (included in Fixiform kit)	
Reinforcement rod (included)	-
Connect F Spline (included in Fixiform kit)	
Plug for reinforcement rod (included)	
Distance (included in Fixiform kit)	
Connect Hanger clip	1 pcs/hanger
Connect Adjustable hanger, installed at 600 mm centres at the level change	1,4/m²
Δ Min. overall depth of system: 150 mm from upper level	
δ Min. demounting depth: Individual ceiling tiles are non-demountable	
Dimension: c=600 mm, h<530 mm	
	Connect T24 Main runner HD Connect Space bar, installed at 1500 mm centres (max. distance from wall 300 mm) Connect Space bar winch, installed one per joint Main runner/Space bar Angle Bracket Fixiform (included in Fixiform kit) Absorber screw metal 50 (included in Fixiform kit) Connect Hook (included in Fixiform kit) Reinforcement rod (included) Connect F Spline (included in Fixiform kit) Plug for reinforcement rod (included) Distance (included in Fixiform kit) Connect Hanger clip Connect Adjustable hanger, installed at 600 mm centres at the level change \$\Delta \text{Min. overall depth of system: 150 mm from upper level} \$\Delta \text{Min. demounting depth: Individual ceiling tiles are non-demountable}





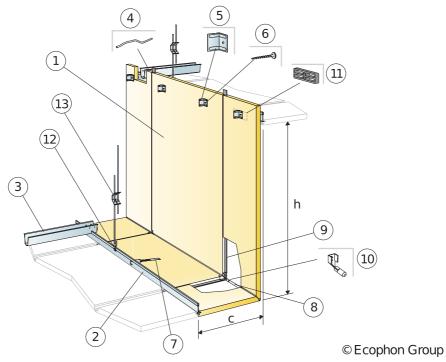




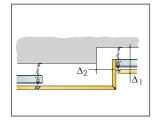
Upper level connection to Main runner

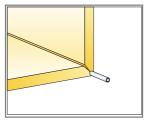


Live load/load bearing capacity

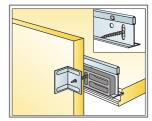


	Size, mm	Size, mm	
	1500×600	1900×600	2300×600
Focus Fixiform Ds XL (kit)	as required	as required	as required
Connect T24 Main runner HD	as required	as required	as required
Connect Space bar, installed at 1500 mm centres (max. distance from wall 300 mm)	as required	as required	as required
Connect Space bar winch, installed one per joint Main runner/Space bar	as required	as required	as required
Angle Bracket Fixiform (included in Fixiform kit)	-	-	-
Absorber screw metal 50 (included in Fixiform kit)	-	-	-
Connect Hook (included in Fixiform kit)		-	-
Reinforcement rod (included in Fixiform kit)	-	-	-
Connect F Spline (included in Fixiform kit)	-	-	-
Plug for reinforcement rod (included in Fixiform kit)	-	-	-
Distance (included in Fixiform kit)	-	-	-
Connect Hanger clip	1 pcs/hanger	1 pcs/hanger	1 pcs/hanger
Connect Adjustable hanger, installed at 600 mm centres at the level change	1,4/m²	1,4/m²	1,4/m²
Δ Min. overall depth of system: 150 mm from upper level	-	-	-
δ Min. demounting depth: Individual ceiling tiles are non-demountable		-	
Dimension: c=300 mm, h<1130 mm (XL 1500), h<1530 mm (XL 1900), h<1930 mm (XL 2300)			
	Connect T24 Main runner HD Connect Space bar, installed at 1500 mm centres (max. distance from wall 300 mm) Connect Space bar winch, installed one per joint Main runner/Space bar Angle Bracket Fixiform (included in Fixiform kit) Absorber screw metal 50 (included in Fixiform kit) Connect Hook (included in Fixiform kit) Reinforcement rod (included in Fixiform kit) Plug for reinforcement rod (included in Fixiform kit) Distance (included in Fixiform kit) Connect Hanger clip Connect Hanger clip Connect Adjustable hanger, installed at 600 mm centres at the level change \$\Delta \text{Min. overall depth of system: 150 mm from upper level}} \$\Delta \text{Min. demounting depth: Individual ceiling tiles are non-demountable}	Focus Fixiform Ds XL (kit) Connect T24 Main runner HD Connect Space bar, installed at 1500 mm centres (mox. distance from wall 300 mm) Connect Space bar winch, installed one per joint Main runner/Space bar Angle Bracket Fixiform (included in Fixiform kit) Angle Bracket Fixiform (included in Fixiform kit) Connect Hook (included in Fixiform kit) Connect Hook (included in Fixiform kit) Connect F Spline (included in Fixiform kit) Connect F Spline (included in Fixiform kit) Distance (included in Fixiform kit) Connect Honger clip Connect Honger clip Connect Honger clip Anin. overall depth of system: 150 mm from upper level Anin. demounting depth: Individual celling tiles are nondemountable Tenus Fixiform bar equived Tenus Fixiform kit (mox equived Tenus Fixiform kit) Tenus Fixiform Linkitor kit fixiform ki	Focus Fixiform Ds XL (kit) as required as required





The fold is reinforced by a rod



Upper level connection to Main runner

Size, mm	Max live load (N)	Min load bearing capacity (N)
1500x600x20	0	160
1900x600x20	0	160
2300x600x20	0	160

Live load/load bearing capacity



Ecophon FocusTM Frieze

Ecophon FocusTM Frieze is available for edge Dg, Ds, A and E. The frieze can be connected to the wall without any visible trims. For applications where a smooth continuous transition between ceiling and wall is needed.



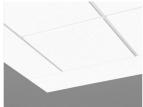
SYSTEM RANGE



Size, mm	
	2400x600
T24	•
Thickness	20
Inst. Diagr.	M110, M239

© Ecophon Group Ecophon Focus[™] Frieze, 2022-11-10





Focus frieze panel

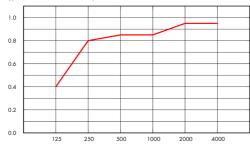
Focus frieze system



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

 $lpha_{\scriptscriptstyle D}$, Practical sound absorption coefficient



Focus Frieze E 20 mm, 200 mm o.d.s.o.d.s = overall depth of system

Frequency Hz

THK	o.d.s. mm		α _p , Pr	actical sound	d absorption c	oefficient		αω	Sound absorption class
mm	mm O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	~w	Sound absorption class
20	200	0.40	0.80	0.85	0.85	0.95	0.95	0.90	А

THK	AC(1.5)	D _{nfw}	CAC dB		
mm	Articulation Class, ASTM E1111, ASTM E1110	Weighted normalized flanking level difference, ISO 10848-2	Ceiling Attenuation Class, ASTM 1414, ASTM E413		
20	190	24	25		



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•









Circularity

Minimum post-consumer recycled content	59%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.

© Ecophon Group Ecophon Focus™ Frieze, 2022-11-10



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



System weight

The system consists of Ecophon Focus TM frieze tiles and Connect TM grid systems, with an approximate weight of 3 kg/m².



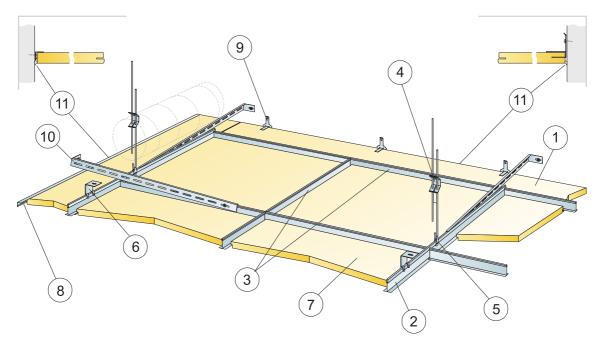
Mechanical properties

See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



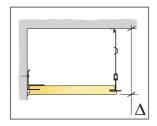
CE

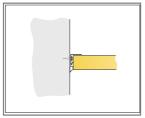
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

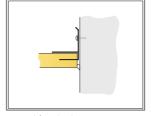


QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm
		2400×600
1	Focus Frieze	as required
2	Connect T24 Main runner	-
3	Connect T24 Cross tee	as required
4	Connect Adjustable hanger, installed at 1200 mm centres	as required
5	Connect Hanger clip for M110	as required
5	Connect Direct bracket (only in combination with Frieze trim)	as required
7	Focus A or E	as required
3	Connect Frieze trim 0562, fixed at 300 mm centres. If this solution is used on two opposite walls, the inner part if the ceiling needs to be stabilized towards the walls. Minimum free depth above tile 0 mm.	as required
7	Connect Frieze bracket 0043, installed at 500 mm centre. Minimum free depth above tile 150 mm.	as required
10	Connect Wall bracket, L=700 mm, for space bar	as required
11	Acrylic sealant, (not supplied by Ecophon)	as required
	Δ Min. overall depth of system: with Adjustable hanger: 110 mm, with Direct bracket: 60 mm	-
	δ Min. demounting depth: The system is non-demountable	-
	Focus Frieze: Min. overall depth of system: 160 mm	
	Focus Frieze: Min. demounting depth: The system is non-demountable	
	Ecophon Focus frieze: can be divided in two parts if width is less than 300 mm	

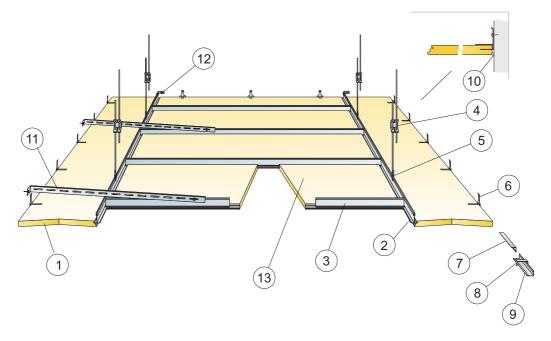






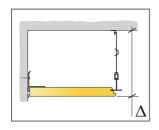
Size, mm Max live Min load bearing load (N) capacity (N) 2400x600x20 0 160

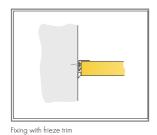
Fixing with frieze trim Fixing with frieze bracket

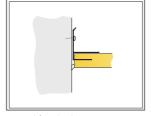


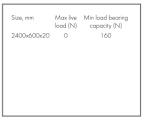
QUANTITY SPECIFICATION (EXCL. WASTAGE)

		Size, mm	
		2400×600	
1	Focus frieze (can be divided in two parts if width is less than 300 mm)	as required	
2	Connect T24 Main runner		
3	Connect T24 Cross Tee L=600/1200/1800 alt. Main runner	as required	
4	Connect Adjustable hanger, installed at 1200 mm centres	as required	
5	Connect Hanger clip	as required	
6	Connect Frieze bracket 0043, installed at 500 mm centre. Minimum free depth above tile 150 mm.	as required	
7	Connect Frieze trim 0562, fixed at 300 mm centres.	as required	
8	Connect Perimeter tile clip	1/300-400mm on any cut edge	
9	Connect Angle trim	as required	
10	Acrylic sealant, (not supplied by Ecophon)	as required	
11	Connect Wall bracket, L=700 mm, for space bar	as required	
12	Connect Wall bracket T-profile	as required	
13	Focus Ds or Dg	as required	
	Δ Min. overall depth of system: 110 mm		
	δ Min. demounting depth: Focus frieze tiles are non-demountable, center part according to each system		
	Ecophon Focus frieze: can be divided in two parts if width is less than 300 mm		









Fixing with frieze bracket

Live load/load bearing capacity

Ecophon Focus Edge™ 500

Ecophon Focus EdgeTM 500 is a system used as free hanging unit(s) in applications where the installation of a wall-to-wall ceiling is not possible. The system consists of profiles and corners which together form a well designed perimeter trim.



SYSTEM RANGE



Size, mm	600x600	1200×600	1200×1200	1200×1200
T24	•	•	•	•
Thickness	20	20	20	25
Inst. Diagr.	M165, M210, M211	M165, M210, M211	M165, M210	M211



Ecophon Edge 500 in position for Focus E installation



Acoustic

Ecophon Focus Edge 500 is a perimeter component. For acoustic data on the system - please see corresponding ceiling system (Focus Ds, Focus Dg or Focus/Master E).



Circularity

Fully recyclable.



Fire safety

Country	Standard	Class
Europe	EN 13501-1	A1



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



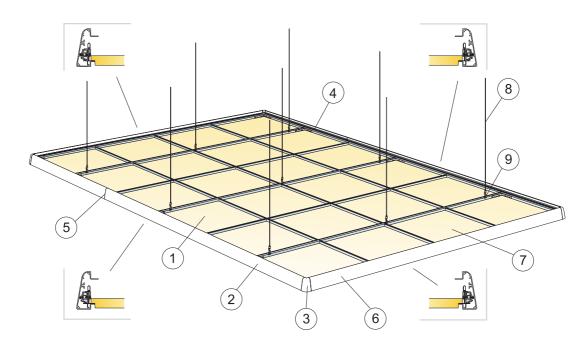
Mechanical properties

Additional live load has to be fixed to the soffit.

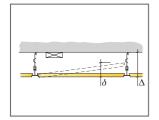


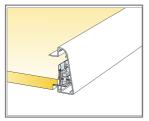
CE

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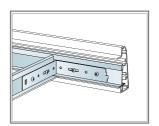


	Size, mm	Size, mm	
	600×600	1200×600	1200×1200
1 Focus E	2,8/m²	1,4/m²	0,7/m²
2 Connect Edge 500 Profile	as required	as required	as required
3 Connect Edge Corner 1060	as required	as required	as required
4 Connect L-coupling	as required	as required	as required
5 Joint with Guide pins and Joint fixing bracket, (see Edge kit for further details)	as required	as required	as required
5 Connect Edge profile clip E, (18 pcs/kit included in Connect Edge kit E)	as required	as required	as required
7 Focus E tile and Connect grid	as required	as required	as required
8 Connect Adjustable wire hanger, installed at 1200 mm centres	as required	as required	as required
9 Connect Hanger clip	as required	as required	as required
Connect Edge kit E: 18 Connect Edge profile clip with screw RTK 3,5x19, 4 Joint fixing bracket, 1 socket screw wrench 2 mm wrench T10, 12 guide pins, 24 screws RTK ST 3,5x9,5 (for fixing to extrusion), 1 installation guide	n, 1 socket screwas required	as required	as required
Not included in kit: Connect L-coupling 1040	-		-
Not included in kit: Connect Installation screw BR 4025 for L-coupling	-		-
Δ Min. overall depth of system: 130 mm	-		
δ Min. demounting depth: See Focus/Master E			





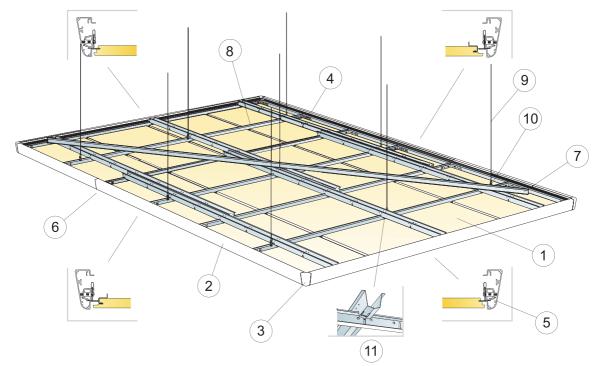
Joint between tile and Edge profile



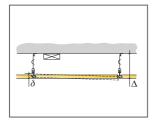
Connection between T-profile and Edge extrusion

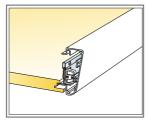
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1200x1200x20	50	160

Live load/load bearing capacity

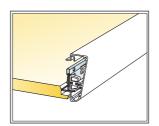


	Size, mm	Size, mm	
	600×600	1200×600	1200×1200
1 Focus Ds	2,8/m²	1,4/m²	0,7/m²
2 Connect Edge 500 Profile	as required	as required	as required
3 Connect Edge 500 Corner	as required	as required	as required
4 Connect L-coupling	as required	as required	as required
5 Connect Edge profile clip, (18 pcs/kit included in Connect Edge kit Ds/Dg)	as required	as required	as required
6 Joint with Guide pins and Joint fixing bracket, (see Edge kit for further details)	as required	as required	as required
7 Connect Main runner for adjustment and stabilisation of grid	as required	as required	as required
8 Focus Ds tile and Connect grid system (see Focus Ds system page for further details)	as required	as required	as required
9 Connect Adjustable wire hanger, installed at 1 200 mm centres	as required	as required	as required
10 Connect Hanger clip	as required	as required	as required
11 Connect Space bar	as required	as required	as required
12 Connect Space Bar Winch, installed one per joint Connect Main Runner/Connect Space Bar	1,4/m²	1,4/m²	0,7/m²
Connect Edge Kit Ds/Dg: 18 Connect Edge profile clip with screw RTK 3,5x25, 4 Joint fixing bracket, 1 socket screw wrench 2 mm, socket screw wrench T10, 12 guide pins, 24 screws RTK ST 3,5x7 (for fixing to extrusion), 1 installation guides	1 as required	as required	as required
Not included in kit: Connect L-coupling 1040			
Not included in kit: Connect Installation screw BR 4025 for Lcoupling			-
Δ Min. overall depth of system: 135 mm			
δ Min. demounting depth: 30 mm (50 mm with 1200x1200)			



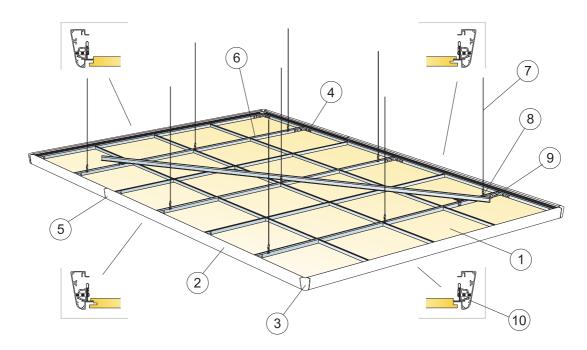




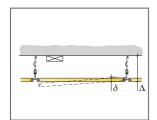


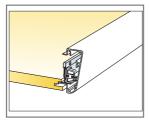
Joint with tile side Ds2 and extra profile

Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1200x1200x20	50	160

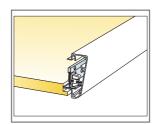


	Size, mm	Size, mm	
	600×600	1200×600	1200×1200
1 Focus Dg	2,8/m²	1,4/m²	0,7/m²
2 Connect Edge 500 Profile	as required	as required	as required
3 Connect Edge 500 Corner	as required	as required	as required
4 Connect L-coupling	as required	as required	as required
5 Joint with Guide pins and Joint fixing bracket, (see Edge kit for further details)	as required	as required	as required
6 Focus Dg tile and Connect grid system (see Focus Dg system page for further details)	as required	as required	as required
7 Connect Adjustable wire hanger, installed at 1200 mm centres	as required	as required	as required
8 Connect Hanger clip	as required	as required	as required
9 Connect Main runner for adjustment and stabilisation of grid	as required	as required	as required
10 Connect Edge profile clip, (18 pcs/kit included in Connect Edge kit Ds/Dg)	as required	as required	as required
Connect Edge Kit Ds/Dg: 18 Connect Edge profile clip with screw RTK 3,5x25, 4 Joint fixing bracket, 1 socket screw wrench 2 mm, socket screw wrench T10, 12 guide pins, 24 screws RTK ST 3,5x7 (for fixing to extrusion), 1 installation guides	1 as required	as required	as required
Not included in kit: Connect L-coupling 1040			
Not included in kit: Connect Installation screw BR 4025 for L-coupling			
Δ Min. overall depth of system: 135 mm			
δ Min. demounting depth: 30 mm (50 mm with 1200x1200)	-	-	-





Joint between tile and Edge profile



Connection between T-profile and Edge extrusion

Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	50	160
1200x600x20	50	160
1200x1200x25	50	160

Live load/load bearing capacity



Ecophon FocusTM Wing

Ecophon Focus™ Wing installs as the perimeter of a floating ceiling when used together with Ecophon Focus™ Ds or E. It is a system of wing shaped absorbers for free hanging suspended ceilings when a wall to wall ceiling is not preferred.



SYSTEM RANGE



Size, mm	600x200	1200x200
T24	•	•
Thickness	50	50
Inst. Diagr.	M209	M143, M209

© Ecophon Group Ecophon Focus[™] Wing, 2022-03-10







Joint between Focus Wing elements



Focus Wing external corner



Section of Focus Wing system with



Acoustic

Ecophon Focus Wing is a perimeter component. For acoustic data on the system - please see corresponding ceiling system (Focus Ds or Focus/Master E).



Indoor Air Quality

Certificate / Label		
Eurofins Indoor Air Comfort®	IAC Gold	
French VOC	A+	







Circularity

Minimum post-consumer recycled content	61%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified o
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30 $^{\circ}$ C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification.



System weight

The systems consist of Ecophon FocusTM Wing elements and ConnectTM grid systems, with an approximate weight of 1 kg/m.



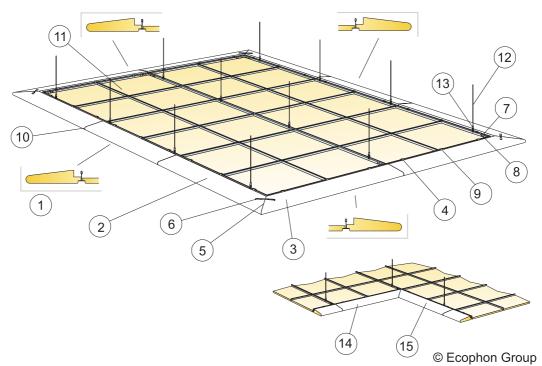
Mechanical properties

No additional live load is allowed.

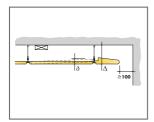


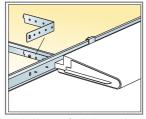
CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

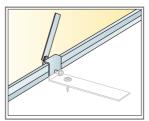


		Size, mm
		1200×200
1	Focus Wing E (Straight Kit E, see installation guide)	as required
2	Focus Wing E/external corner right (incl. in external corner kit, see installation guide)	as required
3	Focus Wing E/external corner left (incl. in external corner kit, see installation guide)	as required
4	Connect Wing Cantilever (incl. In kits)	as required
5	Connect Spline (incl. in kit)	as required
6	Connect Hook (incl. in kit)	as required
7	Connect L-coupling	as required
8	Connect Installation screw BR (2000 pcs)	as required
9	Connect Installation Screw MVL (included in kits)	as required
10	Connect Wing Distance	as required
11	Ecophon Focus/Master E system with a frame of Connect Main runner HD	as required
12	Connect Adjustable wire hanger, installed at 1200 mm centres	as required
13	Connect Hanger clip	as required
14	Focus Wing E/internal corner right (incl. in internal corner kit)	as required
15	Focus Wing E/internal corner left (incl. in internal corner kit)	as required
	Δ Min. overall depth of system: 130 mm	
	δ Min. demounting depth: See Focus/Master E	

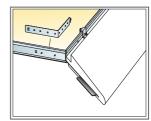




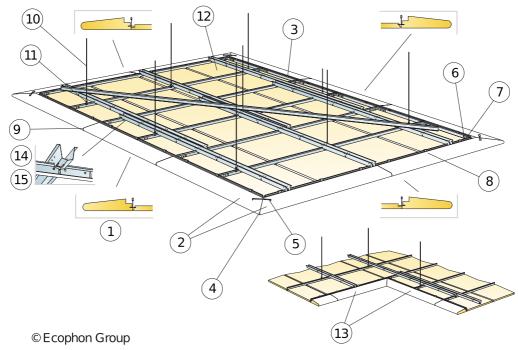
Straight elements are fitted with a special accessory



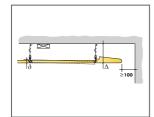
Adjustment of the element

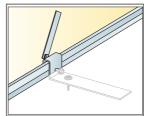


Corner elements are fitted with a spline

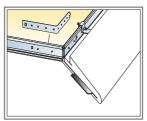


		Size, mm	
		600×200	1200×200
1	Focus Wing Ds (Straight Kit Ds, see installation guide)	-	as required
2	Focus Wing Ds/external corner (incl. in external corner kit, see installation guide)	-	as required
3	Connect Wing Cantilever (incl. In kits)	-	as required
4	Connect Spline (incl. in kits)	-	as required
5	Connect Hook (incl. in kit)	-	as required
5	Connect L-coupling	-	as required
7	Connect Installation screw BR (2000 pcs)	-	as required
3	Connect Installation Screw MVL (included in kits)	-	as required
>	Connect Wing Distance	-	as required
0	Connect Adjustable wire hanger, installed at 1200 mm centres	-	as required
1	Connect Hanger clip	-	as required
12	Ecophon Focus Ds system with a frame of Connect Main runner HD 7101	-	as required
13	Focus Wing Ds/internal corner (see internal corner for details)	-	as required
14	Connect Space bar	-	
15	Connect Space bar winch, installed one per joint Main runner/Space bar	-	
	Δ Min. overall depth of system: 135 mm	-	
	δ Min. demounting depth: 30 mm (50 mm with 1200x1200)	-	
_			

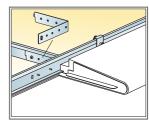








Corner elements are fitted with a spline



Straight elements are fitted with a special accessory



Ecophon Focus[™] Levels

Ecophon FocusTM Levels is a creative system with different thicknesses, sizes and colours. The system is glued edge-to-edge directly to an existing soffit, ceiling or wall. Creates a unique design in levels and patterns.

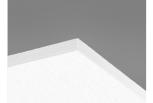


SYSTEM RANGE



Size, mm	600x600	600x600	600x600	1200x300	1200x300	1200x300	1200x600	1200x600	1200x600
Direct	•	•	•	•	•	•	•	•	•
Thickness	20	30	40	20	30	40	20	30	40
Inst. Diagr.	M488, M489								

© Ecophon Group Ecophon Focus[™] Levels, 2022-12-12







Focus Levels system



Section of Focus Levels system

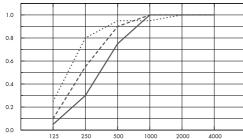


Acoustic

Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

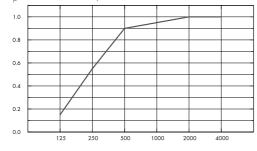
 $\alpha_{\text{p}}\text{,}$ Practical sound absorption coefficient



Frequency Hz

- ···· Focus Levels 40 mm, 43 mm o.d.s.
- --- Focus Levels 30 mm, 33 mm o.d.s.
- Focus Levels 20 mm, 23 mm o.d.s.
- o.d.s = overall depth of system

 $lpha_{ extsf{p}}$, Practical sound absorption coefficient



Focus Levels 20/30/40 mm (M488, M489), 23-43 mm o.d.s.

o.d.s = overall depth of system

Frequency Hz

THK	THK o.d.s. mm	$lpha_{p'}$ Practical sound absorption coefficient				$\alpha_{\scriptscriptstyle{ ext{W}}}$	Sound absorption class		
mm O.d.s. IIIIII	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	o. _₩		
40	43	0.25	0.80	0.95	0.95	1.00	1.00	1.00	А
30	33	0.10	0.55	0.90	1.00	1.00	1.00	0.85	В
20	23	0.05	0.30	0.75	1.00	1.00	1.00	0.60	С
0	43	0.15	0.55	0.90	0.95	1.00	1.00	0.85	В

THK mm	o.d.s. mm	NRC	SAA
20	23	0.75	0.78



Indoor Air Quality

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC
French VOC	А
Finnish M1	•







© Ecophon Group Ecophon Focus[™] Levels, 2022-12-12



Environmental Footprint

	kg CO2 equiv/m²
Focus Levels 20mm	5,03
Focus Levels 30mm	6,23
Focus Levels 40mm	7,44

Life-cycle stages A1 to C4 from EPD, in conformity with ISO $14025 \ / \ EN \ 15804$



Circularity

Minimum post-consumer recycled content (20 mm)	58%
Minimum post-consumer recycled content (30 mm)	62%
Minimum post-consumer recycled content (40 mm)	64%
Recyclability	Fully recyclable



Fire safety

Country	Standard	Class	The glass wool core of the tiles is tested and classified as
Europe	EN 13501-1	A2-s1,d0	non-combustible according to EN ISO 1182.



Humidity Resistance

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. Rendered surfaces must have sufficient strength to be able to carry the load imposed by the tiles. If doubts, test gluing should be carried out. The surface should always be dry and clean. For best result the surface should be even, however an acceptable result could be achieved on slightly uneven surfaces.



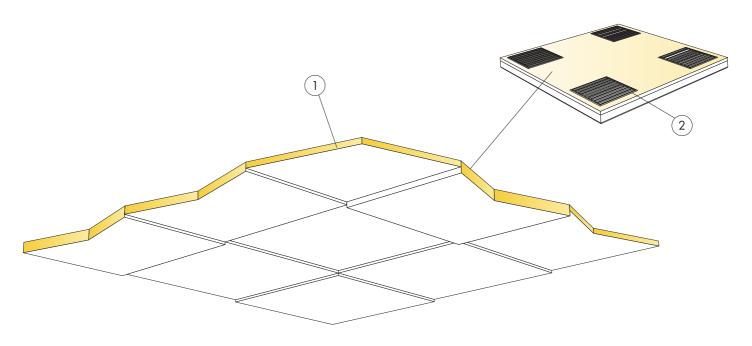
Mechanical properties

Additional live load has to be fixed to the soffit.

CE

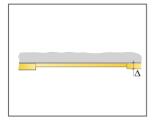


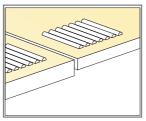
Ecophon ceiling systems are CE marked according to the European harmonized standard EN 13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.



QUANTITY SPECIFICATION (EXCL. WASTAGE)

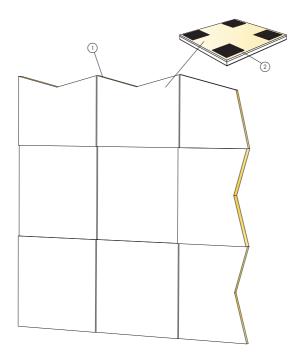
Size, mm	Size, mm		
600×600	1200×300	1200×600	
2,8/m²	2,8/m²	2,8/m²	
as required	as required	as required	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
	600×600 2,8/m² as required	600x600 1200x300 2,8/m² 2,8/m² as required as required	





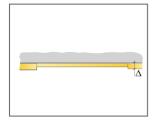
Application of glue

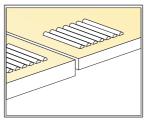
Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	-	=
600x600x30		-
600x600x40		-
1200x300x20		-
1200x300x30		-
1200x300x40	-	-



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		Size, mm		
		600×600	1200×300	1200×600
1	Focus Levels	2,8/m²	2,8/m²	2,8/m²
2	Connect Absorber glue (0,25 1/m² - 0,4 1/m² depending on installation conditions) (10 Litres)	as required	as required	as required
	Use Connect Notched spatula to apply the glue.	-	-	-
	Δ Min. overall depth of system: 23 mm	-	-	-
	δ Min, demounting depth; The system is non-demountable	-	-	-
	Cut visible edges should be painted	-	-	-
	Installation shows 30% of each thickness	-	-	-





Application of glue

Size, mm	Max live load (N)	Min load bearing capacity (N)
600x600x20	-	=
600x600x30		-
600x600x40		-
1200x300x20		-
1200x300x30		-
1200x300x40	-	-